



A Professional Manufacturer of Display

Manufacturer Certificated



CERT. No.: 282Q19070712006

CERT. No.: 282E19070712007

## Product Specification

Model: TTW240128A2-A0

**240X128 SMT Module**

This module uses RoHS material



Tailor Pixels Technology Co., Ltd.

[www.tailorpixels.com](http://www.tailorpixels.com)

[tailor@tailorpixels.com](mailto:tailor@tailorpixels.com)

Ph: 86-755-8821 2653



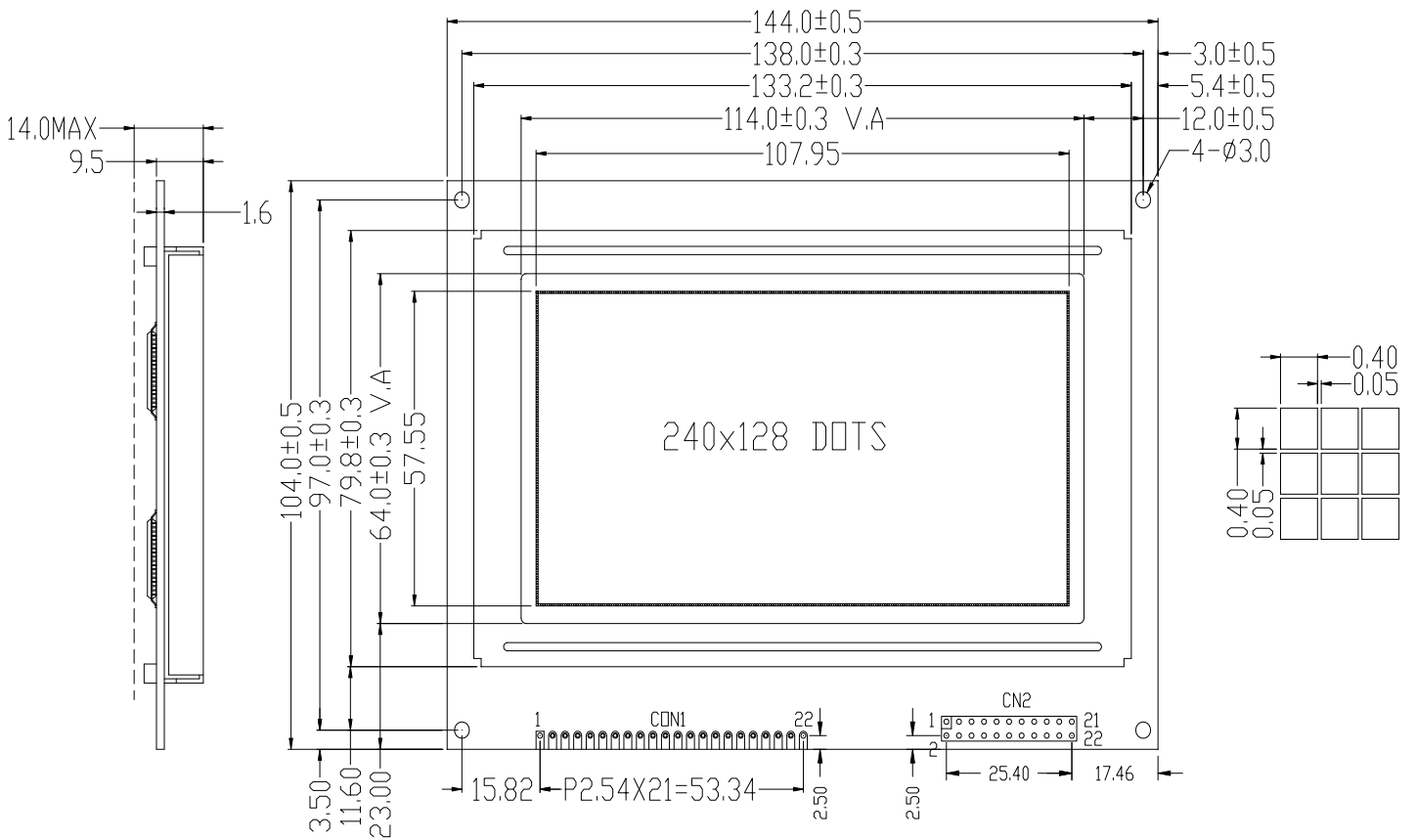
## CONTENTS

- **PHYSICAL DATA**
- **MECHANICAL DIMENSIONS**
- **BLOCK DIAGRAM**
- **INTERFACE PIN CONNECTIONS**
- **ABSOLUTE MAXIMUM RATINGS**
- **ELECTRICAL CHARACTERISTICS**
- **BACKLIGHT**
- **OPTICAL CHARACTERISTICS**
- **OPERATING PRINCIPLES & METHODS**
- **POWER SUPPLY FOR LCM MODULE**
- **EXAMPLE**
- **RELIABILITY**
- **INSPECTION CRITERIA**
- **PRECAUTIONS FOR USING LCD MODULES**
- **USING LCD MODULES**

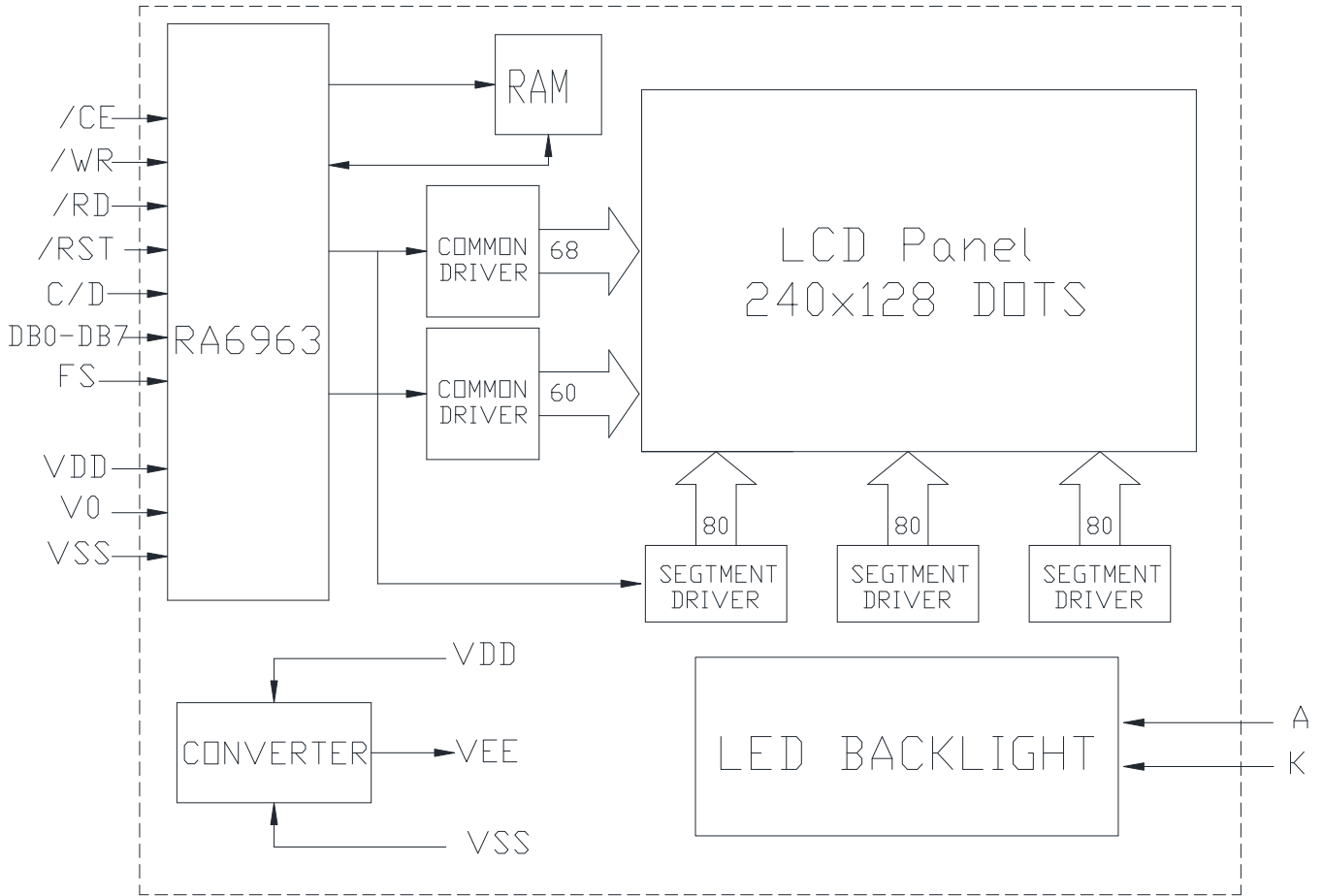
## ■ PHYSICAL DATA

ITEM	STANDARD VALUE	UNIT
NUMBER OF GRAPHIC	240×128	mm
MODULE DIMENSION	144.0×104.0×14.0(MAX)	mm
EFFECTIVE DISPLAY AREA	114.0×64.0	mm
DOT SIZE	0.40×0.40	mm
DOT PITCH	0.45×0.45	mm
LCD TYPE	STN/TRANSFLCTIVE/POSITIVE	
DUTY	1/128 duty 1/12 BIAS	
VIEWING DIRECTION	6	o'clock
BACK LIGHT TYPE	SIDE LIT LED	
BACK LIGHT COLOR	YELLOW-GREEN	
APPROX. WEIGHT	TBD	g

## ■ MECHANICAL DIMENSIONS



■ BLOCK DIAGRAM



## ■ INTERFACE PIN CONNECTIONS

CON1:

NO	SYMBOL	LEVEL	FUNCTION
1	FG		Frame Ground
2	VSS	0V	Ground
3	VDD	+5.0V	Supply voltage for logic
4	V0	---	Input voltage for LCD
5	/RW	H/L	Write signal
6	/RD	H/L	Read signal
7	/CE	L	Chip enable signal
8	/CD	H/L	H : Instruction Code, L : Data
9	NC		No connection
10	/RST	L	Reset signal
11	DB0	H/L	Data bit 7
12	DB1	H/L	Data bit 6
13	DB2	H/L	Data bit 5
14	DB3	H/L	Data bit 4
15	DB4	H/L	Data bit 3
16	DB5	H/L	Data bit 2
17	DB6	H/L	Data bit 1
18	DB7	H/L	Data bit 0
19	FS	H/L	Font select signal ( H : 6 x 8 dots, L : 8 x 8 dots )
20	VOUT	-19.6V	DC-DC Output voltage for LCD
21	A	+5.0V	Back light anode VDD=5..0
22	K	0	Back light cathode

CON2:

NO	SYMBOL	LEVEL	FUNCTION
1	FG		Frame Ground
2	VSS	0V	Ground
3	VDD	+5.0V	Supply voltage for logic
4	V0	---	Input voltage for LCD
5	/RW	H/L	Write signal
6	/RD	H/L	Read signal
7	/CE	L	Chip enable signal
8	/CD	H/L	H : Instruction Code, L : Data
9	NC		No connection
10	/RST	L	Reset signal
11	DB0	H/L	Data bit 7
12	DB1	H/L	Data bit 6
13	DB2	H/L	Data bit 5
14	DB3	H/L	Data bit 4
15	DB4	H/L	Data bit 3
16	DB5	H/L	Data bit 2
17	DB6	H/L	Data bit 1
18	DB7	H/L	Data bit 0
19	FS	H/L	Font select signal ( H : 6 x 8 dots, L : 8 x 8 dots )
20	VOUT	-19.6V	DC-DC Output voltage for LCD
21	K	0	Back light cathode
22	A	+5.0V	Back light anode VDD=5..0

## ■ ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply voltage for logic	VDD	-0.3	6.4	V
Supply voltage for LCD	V0	VDD-19.0	VDD+0.3	V
Input voltage	VI	-0.3	VDD+0.3	V
Operating temperature	TOP	-20	+70	°C
Storage temperature	TST	-30	+80	°C

## ■ ELECTRICAL CHARACTERISTICS

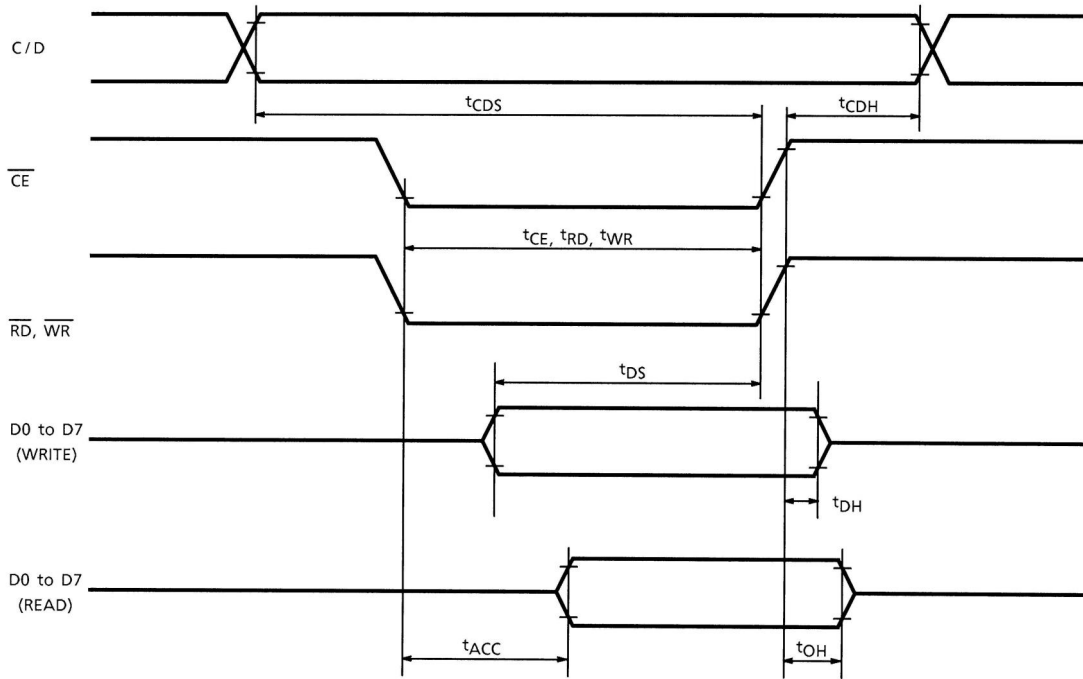
### ▼ DC Characteristics

Condition: VDD=+5.0V±10%, VSS=0V, VDD-V0=8 to 17V, Ta=-30 to +85°C

PARAMETER	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT
Supply voltage for logic	VDD	----	4.5	5.0	5.5	V
Supply current for logic	IDD	----		16.0	35.0	mA
Operating voltage for LCD	VDD-V0	+25°C	17.5	17.8	18.1	V
Input voltage 'H' level	VIH	----	2.0	----	VDD	V
Input voltage 'L' level	VIL	----	0	----	0.8	V
output voltage 'H' level	VOH	I <sub>OH</sub> =-200μA	2.4	----	----	V
output voltage 'L' level	VOL	I <sub>OL</sub> =1.6mA	----	----	0.4	V

### ▼ AC Characteristics

Parameter	Symbol	Min	Max	Unit
C/D set up time	tCDS	100	---	ns
C/D hold time	tCDH	10	---	ns
CE, RD, WR pulse width	tCE, tRD, tWR	80	---	ns
Data set up time	tDS	80	---	ns
Data hold time	tDH	40	---	ns
Access time	tACC	---	150	ns
Output hold time	tOH	10	50	ns



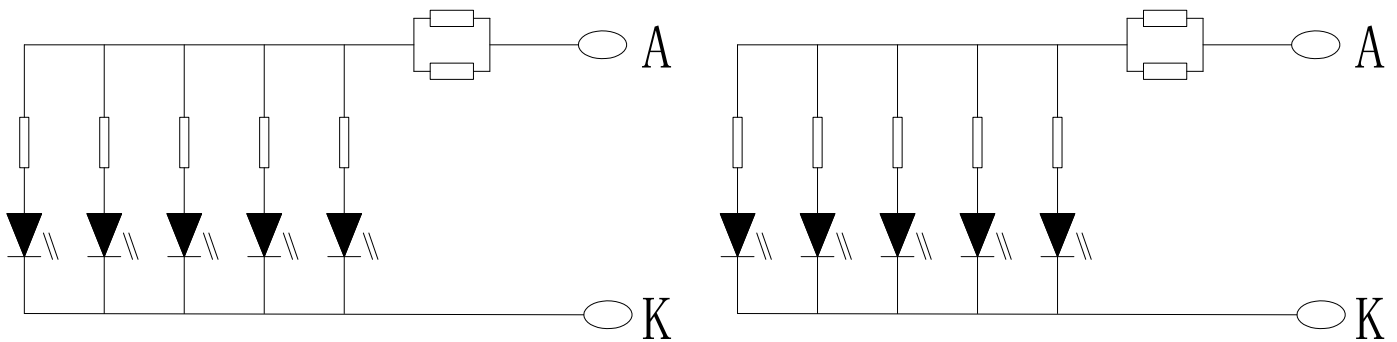
## ■ BACKLIGHT

### ▼ Backlight Type

Backlight Type: LED (YELLOW-GREEN)

### ▼ Power Supply For Backlight

(LED Chip 2\*5=10 dies)



### ▼ Absolute Maximum Rating

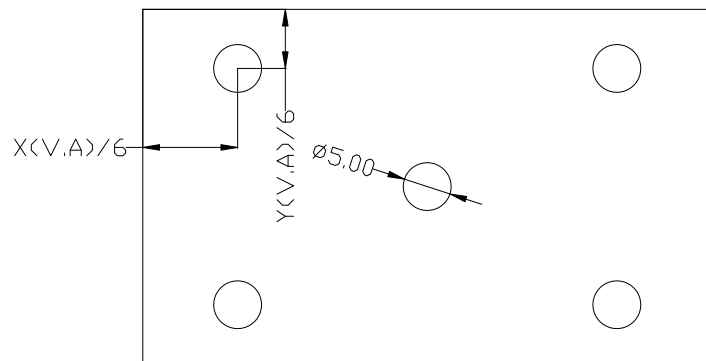
PARAMETER	SYMBOL	CONDITION	MAX	UNIT
Absolute maximum forward current	$I_{fm}$		300	mA
Peak forward current	$I_{fp}$	1 MSEC plus 10% Duty Cycle	500	mA
Reverse voltage	$V_R$		7.0	V
Life	Hour	$I_f(\text{forward current}) = 150\text{mA}$	80000	H



▼ **Electrical-Optical Characteristics**

PARAMETER	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT
Forward voltage	Vf (LED(+)-LED(-))		4.8	5.0	5.2	V
Forward current	If		----	135	160	mA
Reverse current	Ir	VR=7.0V	----	----	200	μA
Chromaticity		If(forward current) = 150mA	x=0.28 y=0.27	x=0.30 y=0.29	x=0.32 y=0.31	
Luminance	Lv	If(forward current) = 135mA	200	260	360	cd/m <sup>2</sup>

Note: The Master Screen's luminance is the average value of 5 points, and The Lvmin./Lvmax. is not less than 70%. The measurement instrument is BM-7 luminance Colorimeter. The aperture is Φ5 mm.



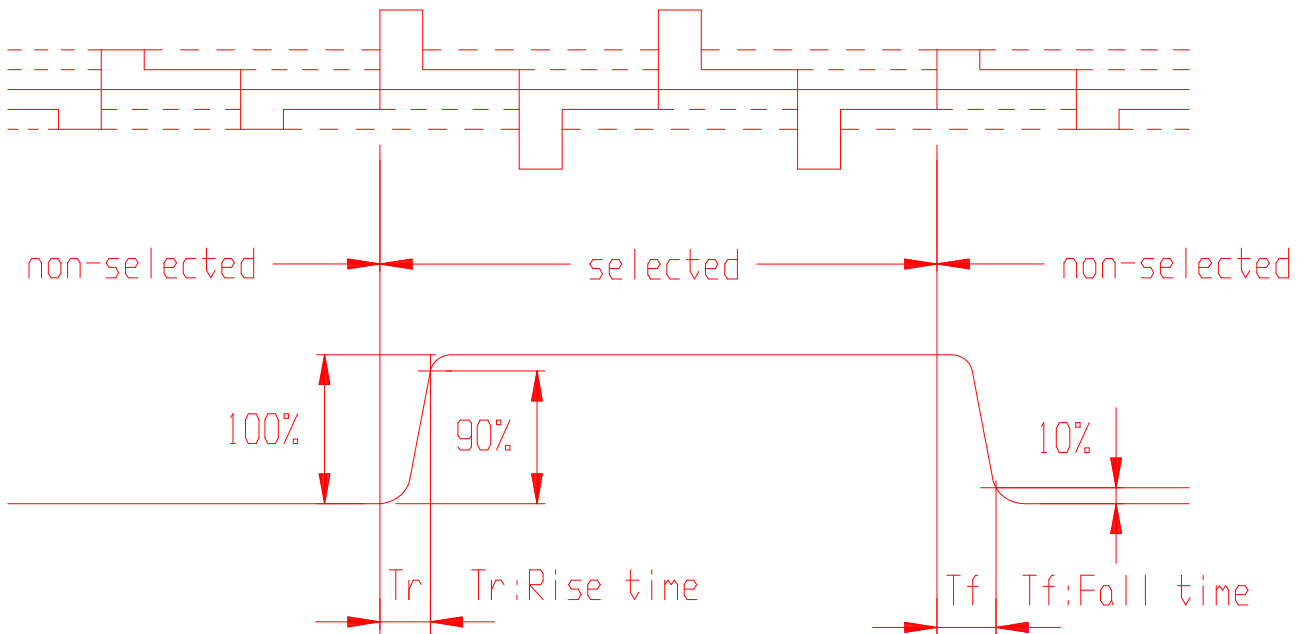
## ■ OPTICAL CHARACTERISTICS

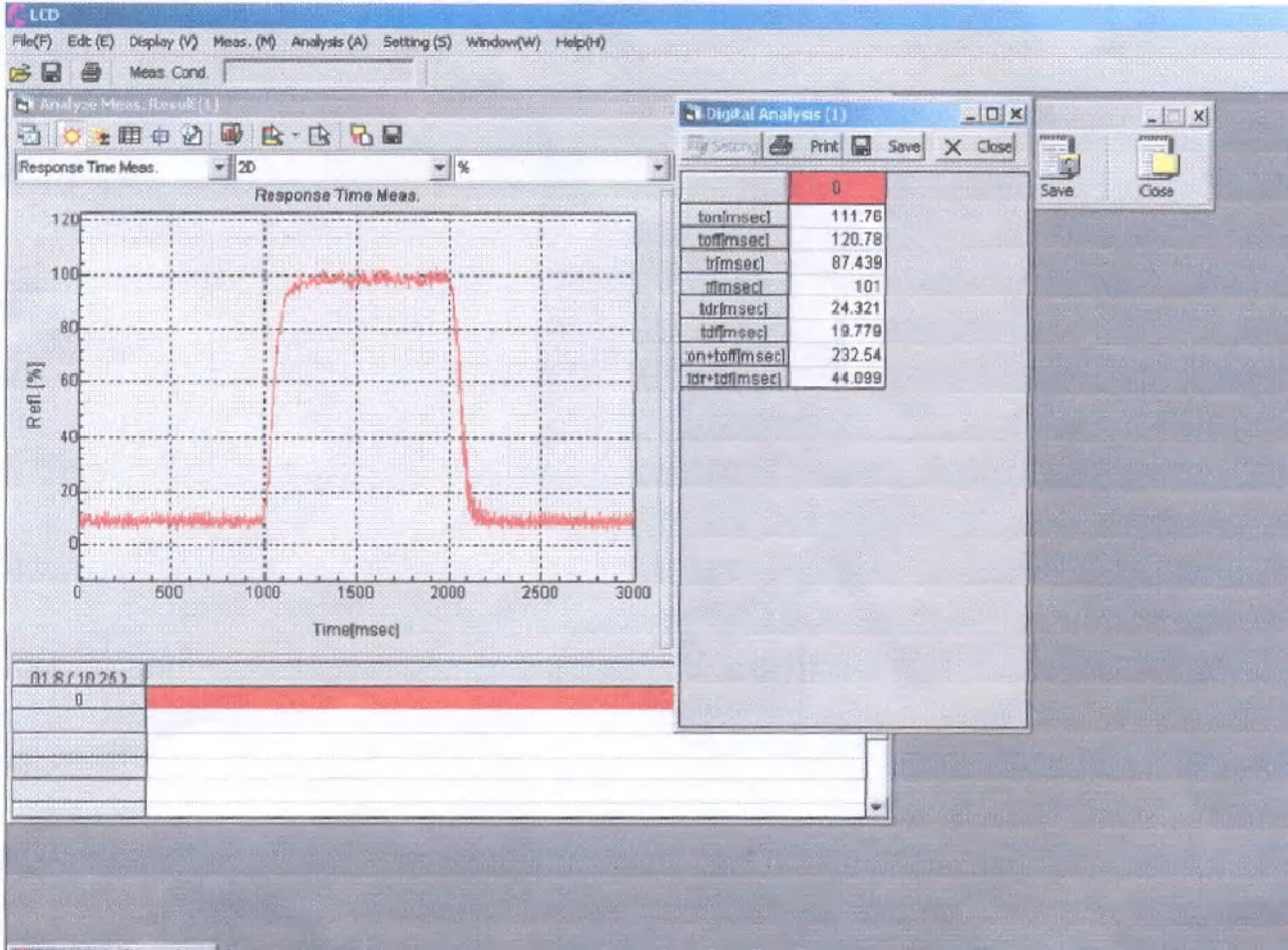
Test instrument is LCD-5000, made in Japan

Item	Symbol	Condition	Min	Typ	Max	Unit	Remarks	Note
Operating voltage	Vop	25°C	16.9	17.2	17.5	V	---	---
Response time	Tr	----	----	87.439	130	ms	---	1
	Td	----	----	101	200	ms	---	1
Contrast ratio	Cr	----	----	24	----	---	---	2
Viewing angle range	$\theta$	Cr $\geq$ 6	----	60	----	deg	$\theta=0^\circ$	3
			----	28	----	deg	$\theta=180^\circ$	3

### ▼ Definition Of Viewing Angle

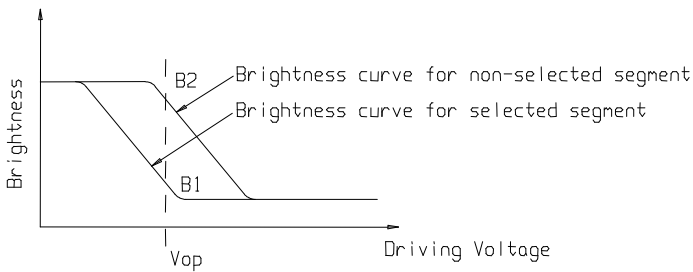
Note1: Definition of response time



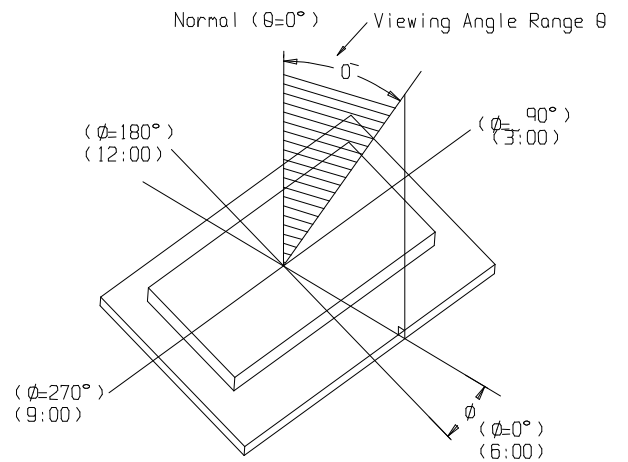


Note2: Definition of contrast ratio 'Cr'

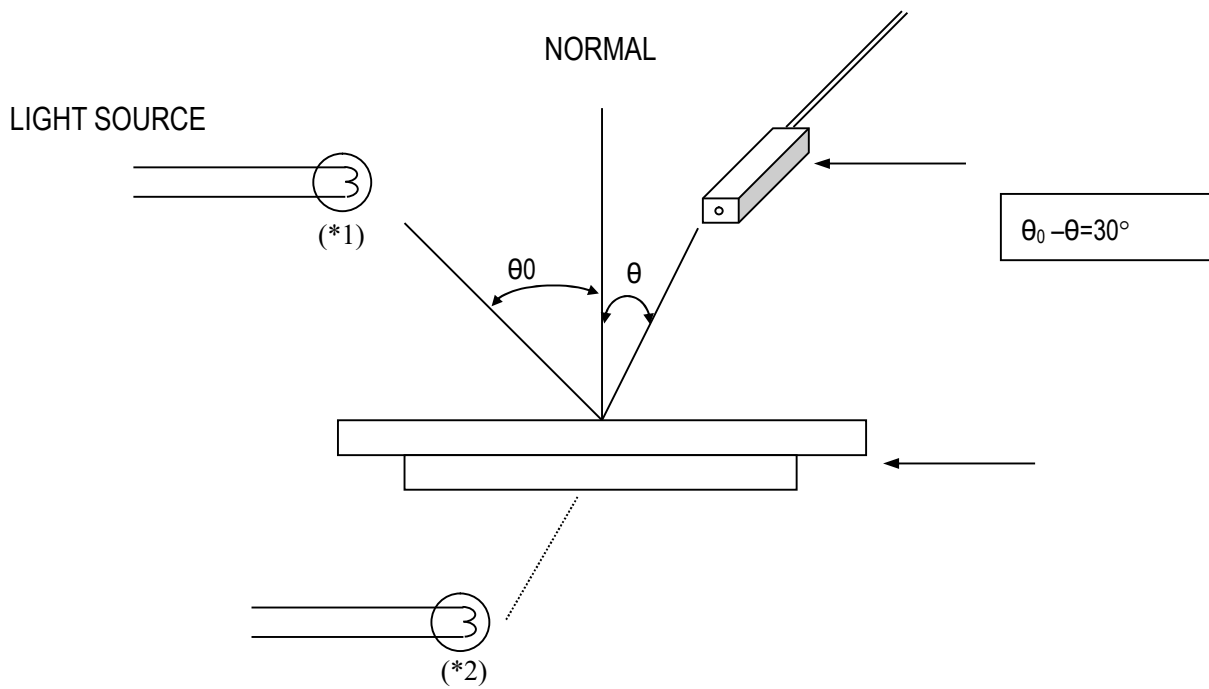
$$Cr = \frac{\text{Brightness of non-selected segment}(B2)}{\text{Brightness of selected segment}(B1)}$$



Note3: Definition of viewing angle range 'θ'



Note4: Measuring Instruments For Electro-optical Characteristics



\*1. Light source position for measuring the reflective type of LCD panel

\*2. Light source position for measuring the transfective / transmissive types of LCD panel

# ■ OPERATING PRINCIPLES & METHODS

## ▼ Flowchart of Communications with MPU

### ● Status Read

Before sending data (Read/Write) command, it is necessary to check the status.

#### Status check

Status of T6963C can be read from data lines.

RD	L
WR	H
CE	L
C/D	H
D0-D7	Status word

T6963C status word format is following.

MSB				LSB			
STA7 D7	STA6 D6	STA5 D5	STA4 D4	STA3 D3	STA2 D2	STA1 D1	STA0 D0

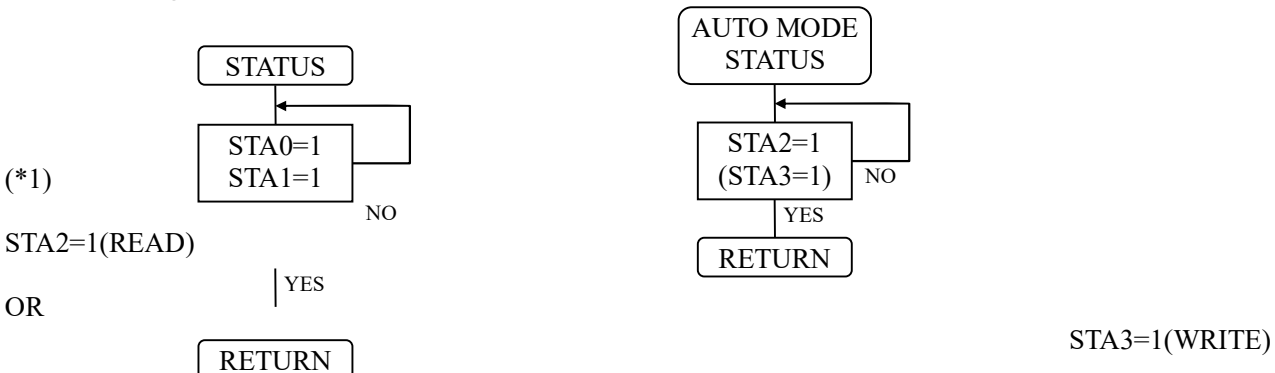
STA0	Check capability of command execution	0 : Disable 1 : Enable
STA1	Check capability of data read/write	0 : Disable 1 : Enable
STA2	Check capability of auto mode data read	0 : Disable 1 : Enable
STA3	Check capability of auto mode data write	0 : Disable 1 : Enable
STA4	Not use	
STA5	Check capability of controller operation	0 : Disable 1 : Enable
STA6	Error flag. Using screen peek/copy command	0 : No error 1 : Error
STA7	Check the condition blink	0 : Display off 1 : Normal display

Note 1 : It is necessary to check STA0 and STA1 at the same time. The error is happened by sending data at executing command.

Note 2 : The status check will be enough to check STA0/STA1.

Note 3 : STA2/STA3 are valid in auto mode STA0/STA1 are invalid.

#### Status checking flow



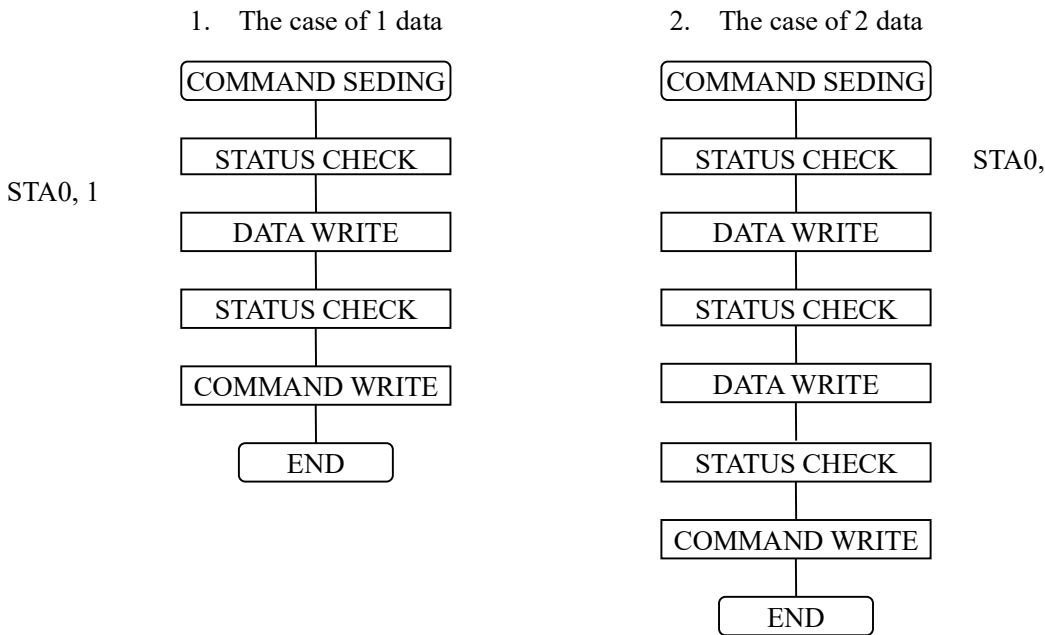
Note 4 : It is impossible to save status check in the case of command of MSB0. To have the delay time cannot be save status check.

The interrupt of hardware is happened at the end of lines. If command of MSB0 is sent in this period, the command executing is waited. The state of waiting doesn't be known without to check status. The sending next command or data is disregarded or rewrites data of waiting command.

● Data Set

when using the T6963C, first set the data, then set the command

The order of procedure of command sending



Note : In case of over 2 data sending, the last data (or last 2 data) is valid.

▼ Description of Command

● Register Set

Code	Hex	Function	D1	D2
00100001	21H	Cursor Pointer Set	X ADRS	Y ADRS
00100010	22H	Offset Register Set	Data	00H
00100100	24H	Address Pointer Set	Low ADRS	High ADRS

(1) Cursor Pointer Set

The position of cursor is specified by X ADRS, Y ADRS. The cursor position is moved only by this command. The cursor pointer doesn't have the function of increment and decrement. The shift of cursor are set by this command. X ADRS, Y ADRS are specified following.

X ADRS            00H~4FH (Lower 7bits are valid)  
 Y ADRS            00H~1FH (Lower 5bits are valid)

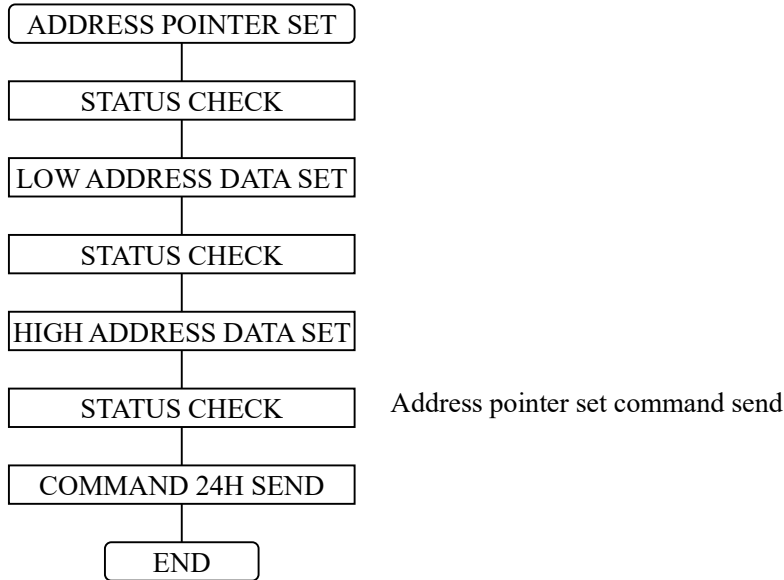
1 screen drive X ADRS 00~4FH Y ADRS 00H~0FH	2 screens drive X ADRS 00~4FH Y ADRS 00H~0FH Upper screen Y ADRS 10H~1FH Lower screen
---	--



(3) Address Pointer Set

The address pointer set command is used to indicate the start address for writing (or reading) to external RAM.

The flow chart address pointer set command



● Control Word Set

Code	Hex	Function	D1	D2
01000000	40H	Text home address set	Low address	High address
01000001	41H	Text area set	Columns	00H
01000010	42H	Graphic home address set	Low address	High address
01000011	43H	Graphic area set	Columns	00H

The home address and column size are defined by this command.

(1) Text Home Address Set

The starting address of external display RAM for Text display is defined by this command. The text home address shows the left end and most upper position.

The relationship of external display RAM address and display position

TH		TH+CL
TH+TA		TH+TA+CL
(TH+TA)+TA		TH+2TA+CL
(TH+2TA)+TA		TH+3TA+CL
TH+(n-1)TA		TH+(n-1)TA+CL

TH : Text home address

TA : Text area number (columns)

CL : Columns are fixed by hardware. (pin-programmable)

(Example)

Text home address : 0000H  
 Text area : 0020H  
 MD2=H, MD3=H : 32 columns  
 DUAL=H, MDS=L, MD0=L, MD1=L : 16 lines

0000H	0001H	.....	001EH	001FH
0020H	0021H	.....	003EH	003FH



0040H	0041H	.....	005EH	005FH
0060H	0061H	.....	007EH	007FH
0080H	0081H	.....	009EH	009FH
00A0H	00A1H	.....	00BEH	00BFH
00C0H	00C1H	.....	00DEH	00DFH
00E0H	00E1H	.....	00FEH	00FFH
0100H	0101H	.....	011EH	011FH
0120H	0121H	.....	013EH	013FH
0140H	0141H	.....	015EH	015FH
0160H	0161H	.....	017EH	017FH
0180H	0181H	.....	019EH	019FH
01A0H	01A1H	.....	01BEH	01BFH
01C0H	01C1H	.....	01DEH	01DFH
01E0H	01E1H	.....	01FEH	01FFH

## (2) Graphic Home Address Set

The starting address of external display RAM for Graphic display is defined by this command. The graphic home address shows the left end most upper line.

The relationship of external display RAM address and display position

GH		GH+CL
GH+GA		GH+GA+CL
(GH+GA)+GA		GH+2GA+CL
(GH+2GA)+GA		GH+3GA+CL
GH+(n-1)GA		GH+(n-1)GA+CL

GH : Graphic home address

GA : Graphic area number (columns)

CL : Columns are fixed by hardware. (pin-programmable)

(Example)

Graphic home address : 0000H  
 Graphic area : 0020H  
 MD2=H, MD3=H : 32 columns  
 DUAL=H, MDS=L, MD0=L, MD1=L : 16 lines

0000H	0001H	.....	001EH	001FH
0020H	0021H	.....	003EH	003FH
0040H	0041H	.....	005EH	005FH
0060H	0061H	.....	007EH	007FH
.....	.....	.....	.....	.....
0F80H	0F81H	.....	0F9EH	0F9FH
0FA0H	0FA1H	.....	0FBEH	0FBFH
0FC0H	0FC1H	.....	0FDEH	0FDFH
0FE0H	0FE1H	.....	0FFEH	0FFFH

(3) Text Area Set

The columns of display are defined by the hardware setting. This command can be used to adjust columns of display.

(Example)

Text home address : 0000H  
 Text area : 001EH  
 MD2=H, MD3=H : 32 columns  
 DUAL=H, MDS=L, MD0=L, MD1=L : 16 lines

0000H	0001H	.....	001DH	001EH	001FH
001EH	001FH	.....	003BH	003CH	003DH
003CH	003DH	.....	0059H	005AH	005BH
005AH	005BH	.....	0077H	0078H	0079H
0078H	0079H	.....	0095H	0096H	0097H
0096H	0097H	.....	00B3H	00B4H	00B5H
00B4H	00B5H	.....	00D1H	00D2H	00D3H
00D2H	00D3H	.....	00EFH	00F0H	00F1H
00F0H	00F1H	.....	010DH	010EH	010FH
010EH	010FH	.....	012BH	012CH	012DH
012CH	012DH	.....	0149H	014AH	014BH
014AH	014BH	.....	0167H	0168H	0169H
0168H	0169H	.....	0185H	0186H	0187H
0186H	0187H	.....	01A3H	01A4H	01A5H
01A4H	01A5H	.....	01C1H	01C2H	01C3H
01C2H	01C3H	.....	01DFH	01E0H	01E1H



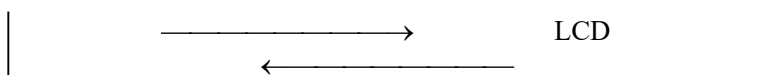
(4) Graphic Area Set

The columns of display are defined by the hardware setting. This command can be used to adjust columns of graphic display.

(Example)

Text home address : 0000H  
 Text area : 001EH  
 MD2=H, MD3=H : 32 columns  
 DUAL=H, MDS=L, MD0=L, MD1=L : 16 lines

0000H	0001H	.....	001DH	001EH	001FH
001EH	001FH	.....	003BH	003CH	003DH
003CH	003DH	.....	0059H	005AH	005BH
005AH	005BH	.....	0077H	0078H	0079H
.....	.....	.....	.....	.....	.....
0E88H	0E89H	.....	0EA5H	0EA6H	0EA7H
0EA6H	0FA7H	.....	0EC3H	0EC4H	0EC5H
0EC4H	0FC5H	.....	0EE1H	0EE2H	0EE3H
0EE2H	0FE3H	.....	0EFFH	0F00H	0F01H



The address in graphic area can be continuous and RAM area can be used without ineffective area, if graphic area is defined the same number as the actual column number of LCD display.

● Mode Set

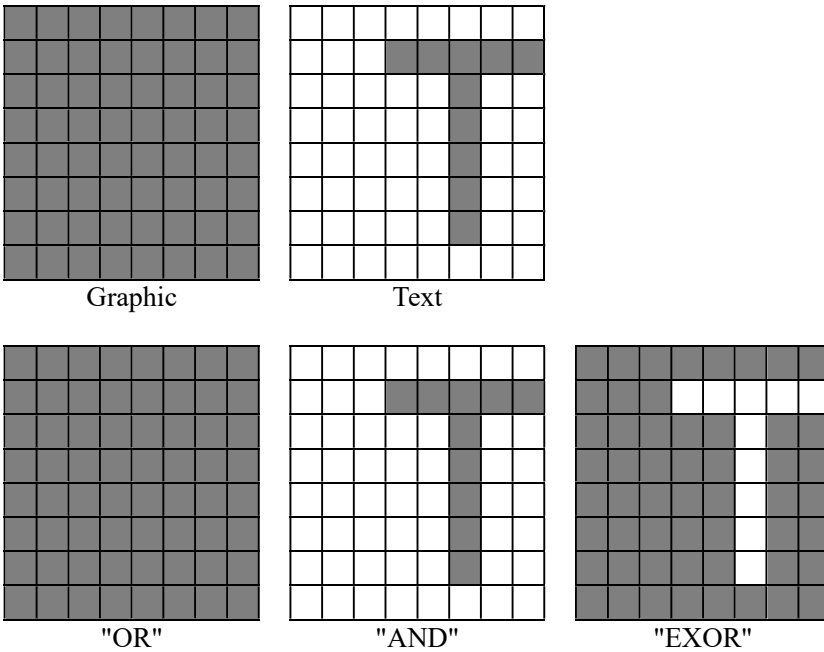
Code	Function	Operand
1000x000	"OR" Mode	---
1000x001	"EXOR" Mode	---
1000x011	"AND" Mode	---
1000x100	"TEXT ATTRIBUTE" Mode	---
10000xxx	Internal Character Generator Mode	---
10001xxx	External Character Generator Mode	---

x : Don't care

The display mode is defined by this command. The display mode don't have changed until to send next this command. Logically "OR", "EXOR", "AND" of text and graphic display can be displayed.

When internal character generator mode is selected, character code 00H~7FH are selected from built-in character generator ROM. The character code 80H~FFH are automatically selected external character generator RAM.

(Example)



Note : Only text display is attributed, because attribute data is located in graphic RAM area.

Attribute function

"Reverse display", "Character blink" and "Inhibit" are called "Attribute". The attribute data is written in the graphic area defined by control word set command. The mode set command selects text display only and graphic display cannot be displayed.

The attribute data of the 1st character in text area is written at the 1st byte in graphic area, and attribute data of n-th character is written at the n-th byte in graphic area. Attribute function is defined as follow.

Attribute RAM byte 

x	x	x	x	d3	d2	d1	d0
---	---	---	---	----	----	----	----

d3	d2	d1	d0	Function
0	0	0	0	Normal display
0	1	0	1	Reverse display
0	0	1	1	Inhibit display
1	0	0	0	Blink of normal display
1	1	0	1	Blink of reverse display
1	0	1	1	Blink of inhibit display

● Display Mode

Code	Function	Operand
10010000	Display off	---
1001xx10	Cursor on, blink off	---
1001xx11	Cursor on, blink on	---
100101xx	Text on, graphic off	---
100110xx	Text off, graphic on	---
100111xx	Text on, graphic on	---

1	0	0	1	d3	d2	d1	d0
---	---	---	---	----	----	----	----

- d0: Cursor blink on : 1, off : 0
- d1: Cursor display on : 1, off : 0
- d2: Text display on : 1, off : 0
- d3: Graphic display on : 1, off : 0

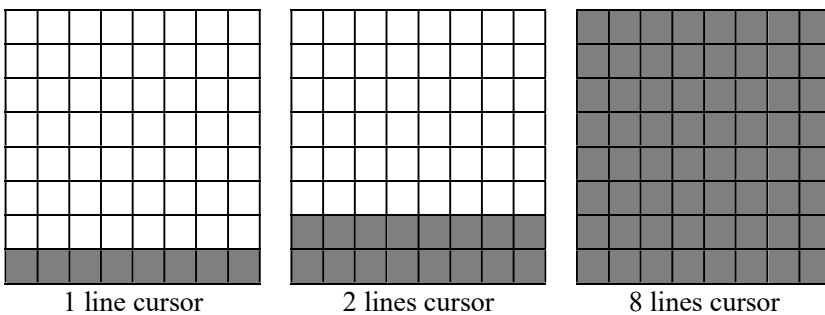
Note : It is necessary to turn on "Text display" and "Graphic display" in following case.

- 1) Combination of text/graphic display, 2) Attribute function.

● Cursor Pattern Select

Code	Function	Operand
10100000	1 line cursor	---
10100001	2 lines cursor	---
10100010	3 lines cursor	---
10100011	4 lines cursor	---
10100100	5 lines cursor	---
10100101	6 lines cursor	---
10100110	7 lines cursor	---
10100111	8 lines cursor	---

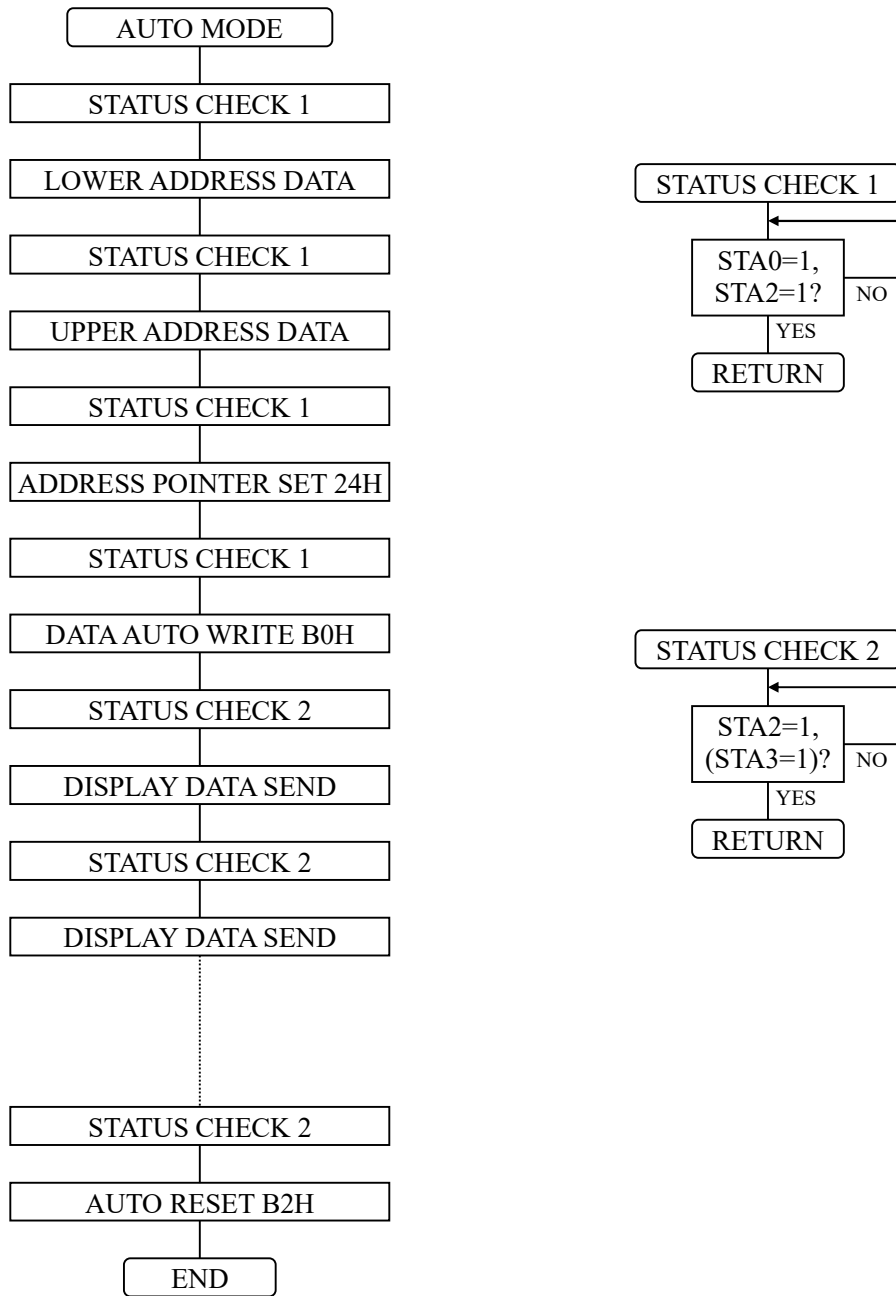
When cursor display is ON, this command selects the cursor pattern from 1 line to 8 lines. The cursor address is defined by cursor pointer set command.



● Data Auto Read/Write

Code	Hex	Function	Operand
10110000	B0H	Data auto write set	---
10110001	B1H	Data auto read set	---
10110010	B2H	Auto reset	---

This command is convenient to send full screen data from external display RAM. After setting auto mode, "Data write (or read)" command is not necessary between each data. "Data auto write (or read)" command should follow the "Address pointer set" and address pointer is automatically increment by + 1 after each data. After sending (or receiving) all data "Auto reset" is necessary to return normal operation because all data is regarded "Display data" and no command can be accepted in the auto mode.  
 Note : Status check for auto mode (STA2,STA3) should be checked between each data. Auto reset should be performed after checking STA3=1 (STA2=1). Please refer following flow chart.

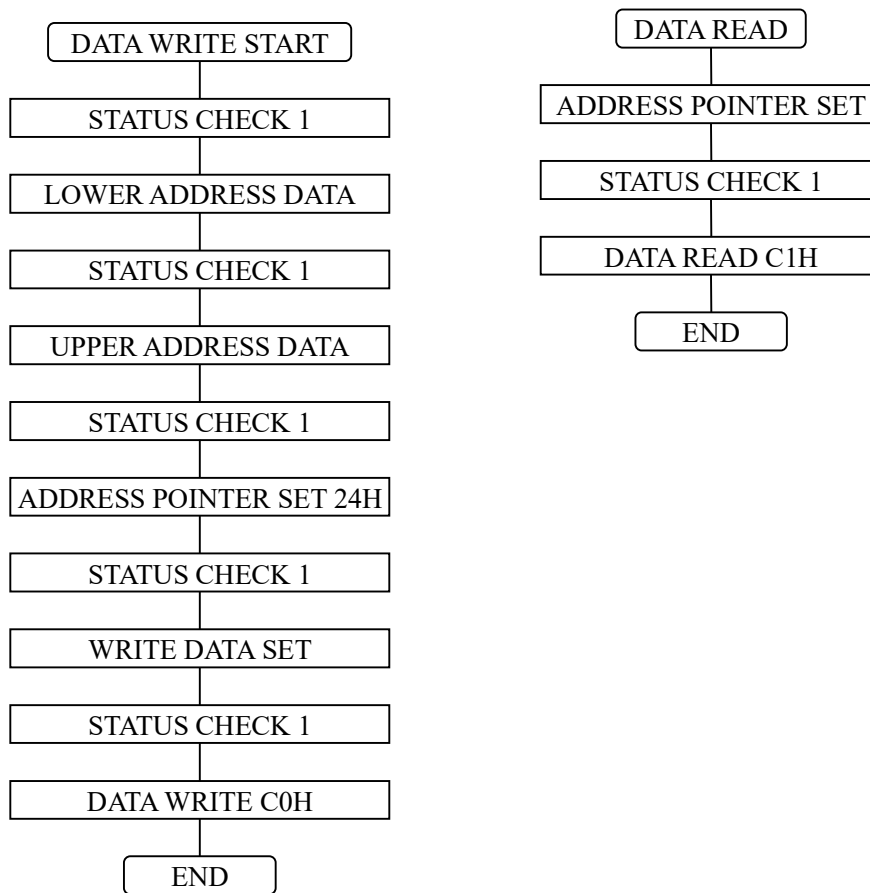


## ● Data Read Write

Code	Hex	Function	Operand
11000000	C0H	Data write and ADP increment	Data
11000001	C1H	Data read and ADP increment	---
11000010	C2H	Data write and ADP decrement	Data
11000011	C3H	Data read and ADP decrement	---
11000100	C4H	Data write and ADP nonvariable	Data
11000101	C5H	Data read and ADP nonvariable	---

This command is used for data write from MPU to external display RAM, and data read from external display RAM to MPU. Data write/data read should be executed after setting address by address pointer set command. Address pointer can be automatically increment or decrement by setting this command.

Note : This command is necessary for each 1 byte data. Please refer following flow chart.

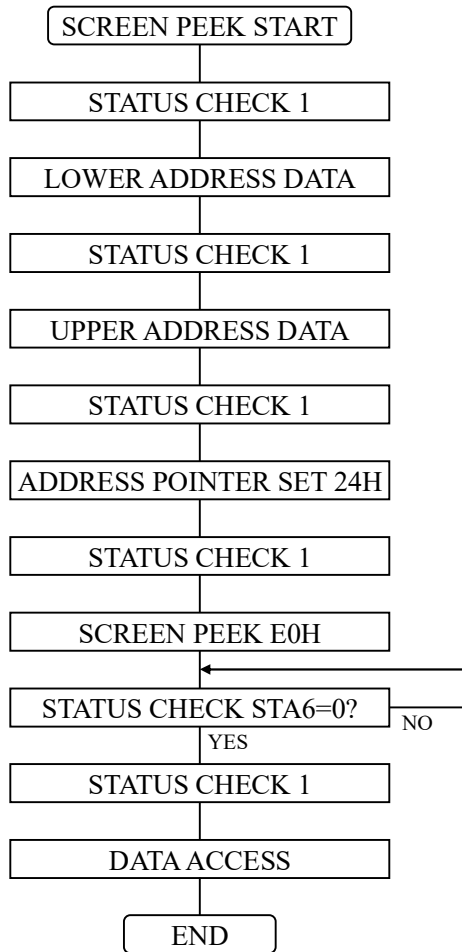


● Screen Peek

Code	Hex	Function	Operand
11100000	E0H	Screen Peek	---

This command is used to transfer displayed 1 byte data to data stack, and this 1 byte data can be read from MPU by data access. The logical combination data of text and graphic display on LCD screen can be read by this command.

The status (STA6) should be checked just after "Screen peek" command. If the address determined by "Address pointer Set" command is not in graphic area, this command ignored and status flag (STA6) is set. Please refer following flow chart.



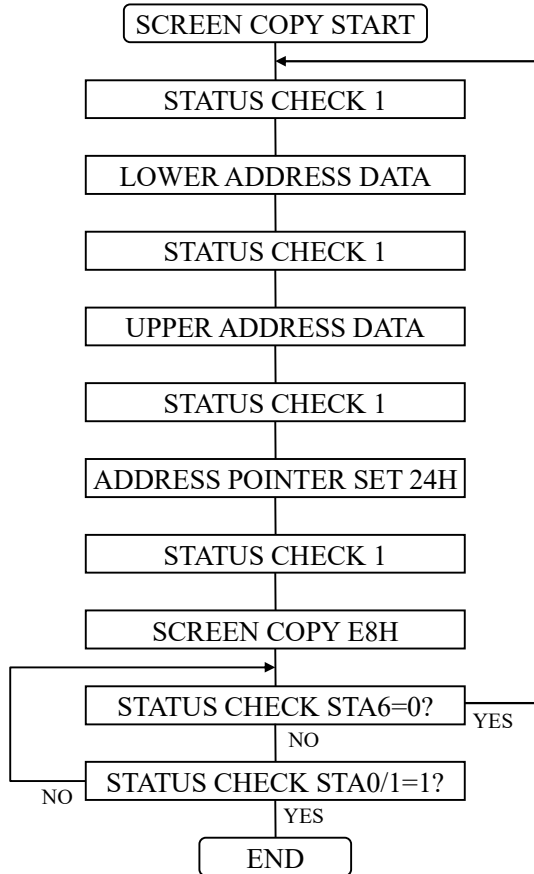
● Screen Copy

Code	Hex	Function	Operand
11101000	E8H	Screen copy	---

This command is used to copy displayed 1 line data to graphic area. The start point of 1 line data in the screen is determined by the address pointer. Please refer following flow chart.

Note 1 : In attribute function, this command is invalid. (Because attribute data is in the graphic area.)

Note 2 : In case of 2 screen drive, this command is invalid. (Because T6963C cannot separate upper screen data and lower screen data.)

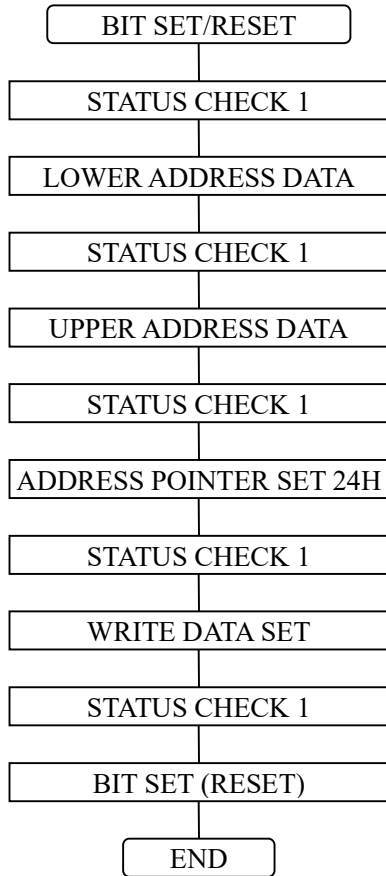




● Bit Set/Reset

Code	Function	Operand
11110xxx	bit reset	---
11111xxx	bit set	---
1111x000	bit 0 (LSB)	---
1111x001	bit 1	---
1111x010	bit 2	---
1111x011	bit 3	---
1111x100	bit 4	---
1111x101	bit 5	---
1111x110	bit 6	---
1111x111	bit 7 (MSB)	---

This command is used to set or reset a bit of 1 byte is specified by address pointer. Plural bits in the 1 byte data cannot be set/reset at a time. Please refer following flow chart.



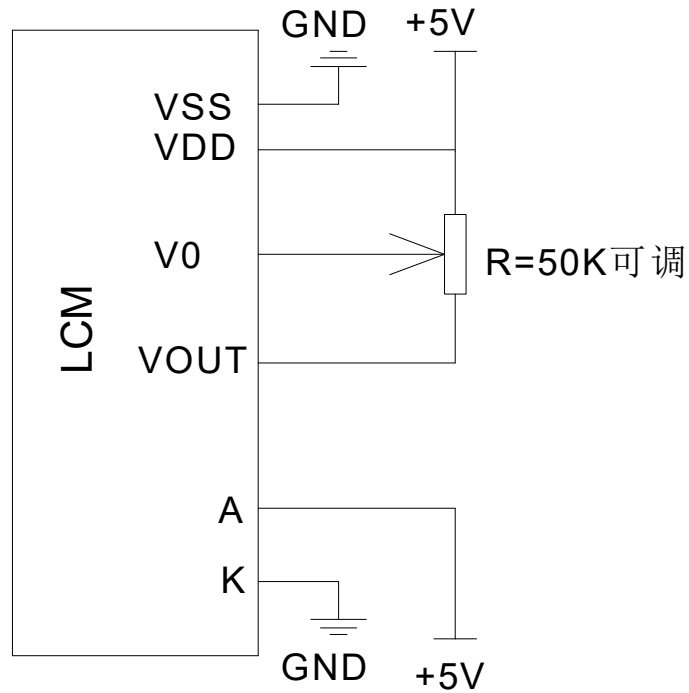
**▼ Command List**

Command	Code	D1	D2	Function
Register Set	00100001	X address	Y address	Cursor pointer set
	00100010	Data	00H	Offset register set
	00100100	Low address	High address	Address pointer set
Control Word Set	01000000	Low address	High address	Text home address set
	01000001	Columns	00H	Text area set
	01000010	Low address	High address	Graphic home address set
	01000011	Columns	00H	Graphic area set
Mode Set	1000x000	---	---	"OR" mode
	1000x001	---	---	"EXOR" mode
	1000x011	---	---	"AND" mode
	1000x100	---	---	"Text attribute" mode
	10000xxx	---	---	Internal CG ROM mode
	10001xxx	---	---	External CG RAM mode
Display Mode	10010000	---	---	Display off
	1001xx10	---	---	Cursor on, blink off
	1001xx11	---	---	Cursor on, blink on
	100101xx	---	---	Text on, graphic off
	100110xx	---	---	Text off, graphic on
	100111xx	---	---	Text on, graphic on
Cursor Pattern Select	10100000	---	---	1 line cursor
	10100001	---	---	2 lines cursor
	10100010	---	---	3 lines cursor
	10100011	---	---	4 lines cursor
	10100100	---	---	5 lines cursor
	10100101	---	---	6 lines cursor
	10100110	---	---	7 lines cursor
	10100111	---	---	8 lines cursor
Data Auto Read/Write	10110000	---	---	Data auto write set
	10110001	---	---	Data auto read set
	10110010	---	---	Auto reset
Data Read Write	11000000	Data	---	Data write and ADP increment
	11000001	---	---	Data read and ADP increment
	11000010	Data	---	Data write and ADP decrement
	11000011	---	---	Data read and ADP decrement
	11000100	Data	---	Data write and ADP nonvariable
	11000101	---	---	Data read and ADP nonvariable
Screen Peek	11100000	---	---	Screen peek
Screen Copy	11101000	---	---	Screen copy
Bit Set/Reset	11110xxx	---	---	bit reset
	11111xxx	---	---	bit set
	1111x000	---	---	bit 0 (LSB)
	1111x001	---	---	bit 1
	1111x010	---	---	bit 2
	1111x011	---	---	bit 3
	1111x100	---	---	bit 4
	1111x101	---	---	bit 5
	1111x110	---	---	bit 6
	1111x111	---	---	bit 7 (MSB)

ROM CODE 0101

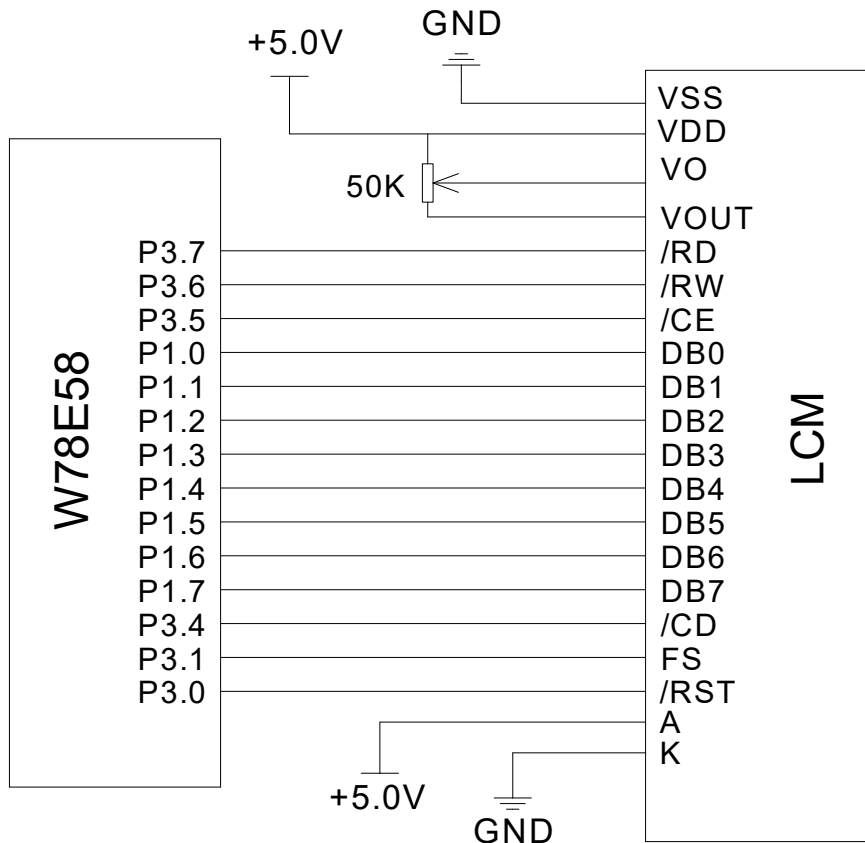
LSB MSB	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
0		!	"	#	\$	%	&	'	(	)	*	+	,	-	.	/
1	@	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
2	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	
3	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
4	'	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
5	p	q	r	s	t	u	v	w	x	y	z	{		}	~	
6	Q	U	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š
7	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š	Š

## ■ POWER SUPPLY FOR LCM MODULE



## ■ EXAMPLE

### ▼ Application Circuit



▼ **Programme**

```
TRST EQU P3.0
TWR EQU P3.6
TRD EQU P3.7
TCE EQU P3.5
TCD EQU P3.4
TFS EQU P3.1
    ORG 0000H
    LJMP STAR
ORG 0003H
LJMP INNT
ORG 0030H
    LCALL DELAY
    CLR TRST
    LCALL DELAY
    SETB TRST;RST=1
    LCALL DELAY
STAR:MOV SP,#60H
    MOV IE,#81H
    MOV IP,#01H
    MOV TCON,#00H
    SETB TCE;CE=1
    CLR TFS
    LCALL INST
    MOV R1,#60H
    LCALL CG

MOV A,#94H           ;TEXT ON,GRAPHIC OFF,CURSOR OFF
LCALL CMD
LCALL BLANK
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY

    MOV A,#98H           ;TEXT OFF,GRAPHIC ON,CURSOR OFF
    LCALL CMD
    LCALL DISPLAY
    LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
```

LCALL DELAY

```
    MOV A,#00H           ;TEXT HOME ADD00H
LCALL DT1
MOV A,#11H
LCALL DT1
MOV A,#42H
LCALL CMD;
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
```

```
MOV A,#00H           ;TEXT HOME ADD00H
LCALL DT1
MOV A,#20H
LCALL DT1
MOV A,#42H
LCALL CMD;
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
```

```
MOV A,#00H           ;TEXT HOME ADD00H
LCALL DT1
MOV A,#2FH
LCALL DT1
MOV A,#42H
LCALL CMD;
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
```

```
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
MOV A,#98H           ;TEXT OFF,GRAPHIC ON,CURSOR OFF
LCALL CMD
LCALL DISPLAY1
MOV A,#00H          ;TEXT HOME ADD00H
LCALL DT1
MOV A,#02H
LCALL DT1
MOV A,#42H
LCALL CMD
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
MOV A,#00H          ;TEXT HOME ADD00H
LCALL DT1
MOV A,#11H
LCALL DT1
MOV A,#42H
LCALL CMD;
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
MOV A,#00H          ;TEXT HOME ADD00H
LCALL DT1
MOV A,#20H
LCALL DT1
MOV A,#42H
LCALL CMD;
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
MOV A,#00H          ;TEXT HOME ADD00H
LCALL DT1
MOV A,#2FH
LCALL DT1
MOV A,#42H
LCALL CMD;
LCALL DELAY
LCALL DELAY
LCALL DELAY
LCALL DELAY
```

LCALL DELAY  
LCALL DELAY  
LCALL DELAY

MOV A,#98H ;TEXT OFF,GRAPHIC ON,CURSOR OFF

LCALL CMD

LCALL DISPLAY2

MOV A,#00H ;TEXT HOME ADD00H

LCALL DT1

MOV A,#02H

LCALL DT1

MOV A,#42H

LCALL CMD

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LCALL DELAY

LJMP STAR

;\*\*\*\*\* INST

INST:MOV A,#00H ;TEXT HOME ADD 00H

LCALL DT1

MOV A,#00H

LCALL DT1

MOV A,#40H

LCALL CMD;

MOV A,#1EH ; TEXT AREA 0023H (35)

LCALL DT1

MOV A,#00H

LCALL DT1

MOV A,#41H

LCALL CMD

MOV A,#00H ;GRAPHIC HOME ADD 0200H

LCALL DT1

MOV A,#02H

LCALL DT1

MOV A,#42H

LCALL CMD

; MOV A,#1EH ;28H ;GRAPHIC AREA 0023H(35)

LCALL DT1

MOV A,#00H

LCALL DT1

MOV A,#43H

LCALL CMD

; MOV A,#80H ;INTERNAL CHARA.GENERATOR AND 'OR' MODE

LCALL CMD;



```
MOV A,#0A0H
LCALL CMD
;
MOV A,#08H ;OFFSET REGISTER SET(4400H)
LCALL DT1
MOV A,#00H
LCALL DT1
MOV A,#22H
LCALL CMD
RET
;*****
CG:MOV A,#00H
LCALL DT1
MOV A,#44H
LCALL DT1
MOV A,#24H
LCALL CMD ;
MOV A,#0B0H
LCALL CMD
MOV DPTR,#CGRAM ;
MOV R2,#25H
CG2:MOV R1,#08H
CG1:MOV A,#00H
    MOVC A,@A+DPTR
LCALL DT2
INC DPTR          ;ADT
DJNZ R1,CG1
DJNZ R2,CG2
MOV A,#0B2H
LCALL CMD
RET
;*****DISPLAY CLEAR
BLANK:MOV A,#00H          ;ADDRESS POINTER SET 00H
LCALL DT1
MOV A,#00H
LCALL DT1
MOV A,#24H
LCALL CMD;
MOV A,#0B0H          ;AUTO SET
LCALL CMD
MOV R2,#00H
MOV R3,#80H
TXCR1:MOV A,#80H
LCALL DT2
MOV A,#00H
LCALL DT2
MOV A,#00H
LCALL DT2
    MOV R1,#00H
TXCR:MOV A,R2
    LCALL DT2
    MOV A,R2
LCALL DT2          ;ADT
MOV A,R2
    LCALL DT2
    INC R1
INC R2
CJNE R1,#08H,TXCR
MOV A,#00H
```

```
LCALL DT2
MOV A,#00H
LCALL DT2
MOV A,#80H
LCALL DT2
DJNZ R3, TXCR1
MOV A,#0B2H      ;AUTO RESET
LCALL CMD
RET
;
DISPLAY:MOV A,#00H
LCALL DT1
MOV A,#02H
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,#0B0H      ;AUTO SET
LCALL CMD
MOV R0,#10H
TX12:MOV R1,#78H
TX10:MOV A,#0FH
LCALL DT2        ;ADT
DJNZ R1, TX10
MOV R1,#78H
TX11:MOV A,#0F0H
LCALL DT2        ;ADT
DJNZ R1, TX11
DJNZ R0, TX12
MOV A,#0B2H      ;AUTO RESET
LCALL CMD

MOV 21H,#02H
MOV 22H,#00H
MOV 23H,#11H
MOV 24H,#00H
MOV R0,#80H
TX22:MOV R1,#1EH
TX20:MOV A,22H
MOV DPL,A
LCALL DT1
MOV A,21H
MOV DPH,A
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,#0C5H      ;AUTO SET
LCALL CMD
LCALL DT3
MOV 25H,A
INC DPTR
MOV A,DPL
MOV 22H,A
MOV A,DPH
MOV 21H,A
MOV A,24H
MOV DPL,A
LCALL DT1
MOV A,23H
MOV DPH,A
```

```
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,25H
CPL A
LCALL DT1
MOV A,#0C4H      ;AUTO SET
LCALL CMD
    INC DPTR
    MOV A,DPL
    MOV 24H,A
    MOV A,DPH
    MOV 23H,A
DJNZ R1, TX20
DJNZ R0, TX22

    MOV A,#00H
LCALL DT1
MOV A,#20H
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,#0B0H      ;AUTO SET
LCALL CMD
MOV R0,#40H
TX32:MOV R1,#1EH
TX30:MOV A,#0AAH
LCALL DT2        ;ADT
DJNZ R1, TX30
MOV R1,#1EH
TX31:MOV A,#55H
LCALL DT2        ;ADT
DJNZ R1, TX31
DJNZ R0, TX32
MOV A,#0B2H      ;AUTO RESET
LCALL CMD

    MOV 21H,#20H
MOV 22H,#00H
MOV 23H,#2FH
MOV 24H,#00H
MOV R0,#80H
TX42:MOV R1,#1EH
TX40:MOV A,22H
    MOV DPL,A
LCALL DT1
MOV A,21H
MOV DPH,A
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,#0C5H      ;AUTO SET
LCALL CMD
    LCALL DT3
    MOV 25H,A
    INC DPTR
    MOV A,DPL
    MOV 22H,A
    MOV A,DPH
```

```
MOV 21H,A
MOV A,24H
MOV DPL,A
LCALL DT1
MOV A,23H
MOV DPH,A
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,25H
CPL A
LCALL DT1
MOV A,#0C4H      ;AUTO SET
LCALL CMD
INC DPTR
MOV A,DPL
MOV 24H,A
MOV A,DPH
MOV 23H,A
DJNZ R1,TX40
DJNZ R0,TX42
RET
```

```
DISPLAY1:MOV A,#00H
LCALL DT1
MOV A,#02H
LCALL DT1
MOV A,#24H
LCALL CMD
MOV A,#0B0H      ;AUTO SET
LCALL CMD
MOV R0,#40H
TX112:MOV R1,#1EH
TX110:MOV A,#0AAH
LCALL DT2        ;ADT
DJNZ R1,TX110
MOV R1,#1EH
TX111:MOV A,#0AAH
LCALL DT2        ;ADT
DJNZ R1,TX111
DJNZ R0,TX112

MOV R0,#40H
TX122:MOV R1,#1EH
TX120:MOV A,#55H
LCALL DT2        ;ADT
DJNZ R1,TX120
MOV R1,#1EH
TX121:MOV A,#55H
LCALL DT2        ;ADT
DJNZ R1,TX121
DJNZ R0,TX122

MOV R0,#40H
TX132:MOV R1,#1EH
TX130:MOV A,#0FFH
LCALL DT2        ;ADT
DJNZ R1,TX130
MOV R1,#1EH
```

```

TX131:MOV A,#00H
      LCALL DT2          ;ADT
      DJNZ R1,TX131
      DJNZ R0,TX132

      MOV R0,#40H
TX142:MOV R1,#1EH
TX140:MOV A,#00H
      LCALL DT2          ;ADT
      DJNZ R1,TX140
      MOV R1,#1EH
TX141:MOV A,#0FFH
      LCALL DT2          ;ADT
      DJNZ R1,TX141
      DJNZ R0,TX142
      MOV A,#0B2H        ;AUTO RESET
      LCALL CMD
      RET
DISPLAY2:MOV A,#00H
      LCALL DT1
      MOV A,#02H
      LCALL DT1
      MOV A,#24H
      LCALL CMD
      MOV A,#0B0H        ;AUTO SET
      LCALL CMD
      MOV DPTR,#TAB
      MOV R0,#80H
TX212:MOV R1,#1EH
TX210:MOV A,#00H
      MOVC A,@A+DPTR
      LCALL DT2
      INC DPTR           ;ADT
      DJNZ R1,TX210
      DJNZ R0,TX212
      MOV A,#0B2H        ;AUTO RESET
      LCALL CMD
      RET

;*****SUB PROGRAM
DT1:MOV R5,A
      MOV P1,#0FFH
      SETB TCE ;CE=1
      SETB TCD ;C/D=0
      SETB TWR ;WR=1
      CLR TRD ;RD=0
      CLR TCE ;CE=0
DT11:MOV A,P1
      ANL A,#03H
      CJNE A,#03H,DT11
      SETB TCE
      MOV A,R5
      CLR TCD ;C/D=0
      NOP
      SETB TRD ;RD=1
      CLR TWR ;WR=0 VALID
      MOV P1,A
      CLR TCE
      NOP

```

```
SETB TCE ;CE=1
SETB TWR
RET
;*****
DT2:MOV R5,A
MOV P1,#0FFH
SETB TCE ;CE=1
SETB TCD ;C/D=0
SETB TWR ;WR=1
CLR TRD ;RD=0
CLR TCE ;CE=0
DT22:MOV A,P1
ANL A,#08H
CJNE A,#08H,DT22
SETB TCE
MOV A,R5
CLR TCD ;C/D=0
NOP
SETB TRD ;RD=1
CLR TWR ;WR=0 VALID
MOV P1,A
CLR TCE
NOP
SETB TCE
SETB TWR
RET;
;*****
DT3:MOV P1,#0FFH
SETB TCE ;CE=1
SETB TCD ;C/D=0
SETB TWR ;WR=1
CLR TRD ;RD=0
CLR TCE ;CE=0
DT31:MOV A,P1
ANL A,#03H
CJNE A,#03H,DT31
MOV P1,#0FFH
SETB TCE
CLR TCD ;C/D=0
NOP
SETB TWR ;WR=1
CLR TRD ;RD=0
CLR TCE ;CE=0
MOV A,P1
SETB TCE ;CE=1
SETB TRD
RET
;*****
CMD:MOV R5,A
MOV P1,#0FFH
SETB TCE ;CE=1
SETB TCD ;C/D=0
SETB TWR ;WR=1
CLR TRD ;RD=0
CLR TCE ;CE=0
CMD1:MOV A,P1
ANL A,#03H
CJNE A,#03H,CMD1
SETB TCE
```

```
MOV A,R5
SETB TCD ;C/D=1
NOP
SETB TRD ;RD=1
CLR TWR ;WR=0
MOV P1,A
CLR TCE ;CE=0
NOP
SETB TCE ;CE=1
SETB TWR ;WR=1
RET
;*****
DELAY: MOV R6,#0FFH
MOV R7,#0FFH
DELAY1: DJNZ R7,DELAY1
DJNZ R6,DELAY1
RET
DELAYI:MOV R6,#20H
DELAYI1:MOV B,#0FFH
DELAYI2:DJNZ B,DELAYI2
DJNZ R6,DELAYI1
RET
DELAY2:MOV R7,#05H
TT5:MOV R6,#0FFH
TT4:NOP
DJNZ R6,TT4
DJNZ R7,TT5
RET
DELAY37us:MOV R7,#37
TT:MOV R6,#1
DELAY1D2us:DJNZ R6,DELAY1D2us
DJNZ R7,TT
RET
DELAY40ms:MOV R7,#40
TTT:LCALL DELAY1ms
DJNZ R7,TTT
RET
DELAY400ms:MOV R7,#10
EEE:MOV R4,#40
EE:LCALL DELAY1ms
DJNZ R4,EE
DJNZ R7,EEE
RET
DELAY1ms:MOV R6,#8
TTTT:MOV R5,#209
DELAY125D4us:DJNZ R5,DELAY125D4us
DJNZ R6,TTTT
RET
DELAY1D52ms:MOV R7,#2
TTTTT:LCALL DELAY1ms
DJNZ R7,TTTTT
RET
INNT:PUSH ACC
MOV A,R6
PUSH ACC
```

```

MOV A,R7
PUSH ACC
INNT1:SETB P3.3
SETB P3.3
LCALL DELAY1ms
MOV C,P3.3
MOV C,P3.3
JC INNT1
POP ACC
MOV R7,A
POP ACC
MOV R6,A
POP ACC
RETI
RETI

```

.\*\*\*\*\*

```

CGRAM:DB 0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH
DB 0FFH,00H,0FFH,00H,0FFH,00H,0FFH,00H
DB 00H,0FFH,00H,0FFH,00H,0FFH,00H,0FFH
DB 0AAH,55H,0AAH,55H,0AAH,55H,0AAH,55H
DB 55H,0AAH,55H,0AAH,55H,0AAH,55H,0AAH
DB 00H,00H,00H,00H,00H,00H,00H,00H
DB 0AAH,0AAH,0AAH,0AAH,0AAH,0AAH,0AAH,0AAH
DB 55H,55H,55H,55H,55H,55H,55H,55H
DB 0FFH,0FFH,00H,00H,00H,00H,00H,00H
DB 00H,0FFH,0FFH,00H,00H,00H,00H,00H
DB 00H,00H,0FFH,0FFH,00H,00H,00H,00H
DB 00H,00H,00H,0FFH,0FFH,00H,00H,00H
DB 00H,00H,00H,00H,0FFH,0FFH,00H,00H
DB 00H,00H,00H,00H,00H,0FFH,0FFH,00H
DB 00H,00H,00H,00H,00H,00H,0FFH,0FFH
DB 0AAH,0AAH,00H,00H,00H,00H,00H,00H
DB 00H,0AAH,0AAH,00H,00H,00H,00H,00H
DB 00H,00H,0AAH,0AAH,00H,00H,00H,00H
DB 00H,00H,00H,0AAH,0AAH,00H,00H,00H
DB 00H,00H,00H,00H,0AAH,0AAH,00H,00H
DB 00H,00H,00H,00H,00H,0AAH,0AAH,00H
DB 00H,00H,00H,00H,00H,00H,0AAH,0AAH
DB 55H,55H,00H,00H,00H,00H,00H,00H
DB 00H,55H,55H,00H,00H,00H,00H,00H
DB 00H,00H,55H,55H,00H,00H,00H,00H
DB 00H,00H,00H,55H,55H,00H,00H,00H
DB 00H,00H,00H,00H,55H,55H,00H,00H
DB 00H,00H,00H,00H,00H,55H,55H,00H
DB 00H,00H,00H,00H,00H,00H,55H,55H
DB 0FFH,00H,00H,00H,00H,00H,00H,00H
DB 00H,0FFH,00H,00H,00H,00H,00H,00H
DB 00H,00H,0FFH,00H,00H,00H,00H,00H
DB 00H,00H,00H,0FFH,00H,00H,00H,00H
DB 00H,00H,00H,00H,0FFH,00H,00H,00H
DB 00H,00H,00H,00H,00H,0FFH,00H,00H
DB 00H,00H,00H,00H,00H,00H,0FFH,00H
DB 00H,00H,00H,00H,00H,00H,00H,0FFH

```

```

TAB:DB 0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH
DB 0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,080H,000H
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,000H,000H
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H

```



DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,002H,000H,000H,000H,000H,000H,001H,000H,000H,080H,00FH  
DB 0FCH,000H,080H,000H,014H,001H,000H,001H,080H,000H,000H,000H,008H,000H,000H,03FH  
DB 0FEH,03FH,0FCH,001H,080H,000H,080H,000H,020H,001H,000H,000H,080H,000H,080H,03FH  
DB 0FEH,000H,012H,002H,020H,001H,080H,000H,000H,01FH,0FCH,03FH,0FEH,022H,042H,001H  
DB 000H,000H,0C0H,000H,080H,002H,030H,001H,000H,000H,080H,03FH,0FFH,000H,080H,07FH  
DB 0FFH,004H,010H,001H,080H,000H,000H,000H,000H,000H,000H,022H,042H,001H,000H,000H  
DB 080H,000H,080H,003H,020H,001H,010H,000H,080H,020H,082H,00FH,0FCH,000H,010H,00FH  
DB 0F8H,001H,080H,000H,000H,000H,000H,000H,000H,022H,042H,001H,000H,07FH,0FFH,000H  
DB 080H,002H,020H,03FH,0F8H,000H,080H,00EH,0B8H,000H,000H,01FH,0D0H,005H,010H,001H  
DB 080H,000H,000H,000H,000H,000H,000H,022H,042H,001H,000H,000H,000H,000H,0FFH,002H  
DB 020H,001H,010H,000H,080H,000H,080H,03FH,0FFH,000H,010H,002H,002H,001H,080H,000H  
DB 002H,000H,000H,000H,000H,022H,042H,001H,010H,000H,000H,03FH,080H,002H,020H,001H  
DB 010H,07FH,0FFH,00EH,0B8H,040H,002H,03FH,0F0H,03FH,0FFH,001H,080H,03FH,0FFH,000H  
DB 000H,01FH,0FCH,022H,042H,01FH,0F8H,002H,040H,000H,080H,004H,010H,002H,010H,000H  
DB 080H,001H,040H,01FH,0FCH,000H,010H,004H,010H,001H,080H,000H,000H,000H,000H,000H  
DB 000H,024H,042H,002H,010H,003H,020H,000H,080H,004H,010H,002H,010H,000H,080H,002H  
DB 030H,000H,000H,01FH,0D0H,008H,00CH,001H,080H,000H,000H,000H,000H,000H,000H,024H  
DB 03EH,002H,010H,002H,010H,000H,080H,008H,008H,002H,010H,000H,080H,00DH,00FH,00FH  
DB 0F8H,010H,050H,017H,0F7H,001H,080H,000H,000H,000H,000H,000H,000H,028H,002H,002H  
DB 010H,004H,008H,000H,080H,008H,008H,004H,010H,000H,080H,070H,084H,008H,008H,012H  
DB 050H,060H,002H,001H,080H,000H,000H,000H,002H,000H,000H,030H,002H,002H,010H,004H  
DB 00CH,000H,082H,010H,004H,004H,012H,000H,080H,00FH,0F0H,00FH,0F8H,012H,050H,007H  
DB 0F0H,001H,080H,000H,000H,03FH,0FFH,000H,000H,020H,002H,002H,012H,008H,006H,000H  
DB 082H,020H,007H,008H,012H,000H,080H,000H,020H,004H,010H,012H,049H,000H,000H,001H  
DB 080H,000H,000H,000H,000H,03FH,0FFH,03FH,0FEH,07FH,0FFH,010H,006H,000H,082H,040H  
DB 002H,010H,013H,000H,080H,001H,040H,002H,020H,005H,009H,000H,000H,001H,080H,000H  
DB 000H,000H,000H,000H,000H,020H,002H,000H,000H,020H,004H,000H,07CH,000H,000H,020H  
DB 01EH,000H,080H,000H,080H,03FH,0FFH,008H,0C5H,01FH,0FCH,001H,080H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,080H,000H,000H,030H,043H,000H,000H,001H,080H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,001H,080H,000H,010H,008H,000H,000H,020H,008H,040H,010H  
DB 001H,000H,040H,008H,020H,000H,000H,000H,008H,000H,000H,004H,000H,002H,020H,000H  
DB 080H,000H,080H,001H,080H,01FH,010H,00CH,004H,07CH,020H,004H,040H,011H,0E1H,000H  
DB 040H,008H,020H,07FH,0FFH,000H,07CH,03FH,0FFH,006H,0FEH,002H,020H,000H,082H,000H  
DB 080H,001H,080H,010H,0FEH,009H,0FEH,044H,020H,020H,04EH,011H,021H,03EH,040H,008H  
DB 030H,001H,080H,01FH,080H,001H,000H,004H,002H,002H,024H,07FH,0FFH,000H,080H,001H  
DB 080H,01EH,012H,018H,040H,04BH,0FEH,010H,070H,011H,025H,008H,07CH,07EH,048H,001H  
DB 000H,000H,080H,001H,000H,008H,004H,022H,026H,000H,080H,000H,080H,001H,080H,010H  
DB 0FFH,010H,040H,050H,020H,003H,0C2H,07DH,025H,008H,088H,008H,08CH,00FH,0F8H,000H  
DB 080H,001H,008H,008H,008H,01AH,028H,000H,080H,03FH,0FFH,001H,080H,010H,012H,030H  
DB 040H,048H,020H,008H,042H,011H,0E5H,008H,088H,009H,007H,008H,008H,000H,082H,001H  
DB 0FCH,018H,010H,012H,030H,000H,084H,000H,080H,001H,080H,01EH,0FEH,050H,044H,044H  
DB 020H,008H,03EH,014H,085H,03EH,088H,00EH,0FAH,008H,008H,07FH,0FFH,001H,008H,028H  
DB 020H,002H,020H,03FH,0FEH,000H,080H,001H,080H,010H,010H,013H,0FEH,047H,0FFH,010H  
DB 000H,018H,085H,009H,010H,008H,000H,008H,008H,000H,080H,002H,008H,048H,040H,002H  
DB 030H,000H,000H,000H,080H,001H,080H,07FH,010H,010H,084H,044H,020H,000H,080H,033H  
DB 0E5H,00AH,010H,018H,000H,00FH,0F8H,000H,080H,002H,008H,008H,080H,00AH,028H,000H  
DB 000H,001H,040H,001H,080H,010H,0FEH,010H,084H,054H,020H,03FH,0FFH,050H,0A5H,008H  
DB 028H,068H,0FCH,008H,008H,000H,080H,002H,008H,008H,080H,072H,026H,00FH,0F8H,001H  
DB 020H,001H,080H,014H,010H,010H,084H,04AH,022H,001H,0A0H,010H,0A5H,00EH,028H,008H  
DB 084H,008H,008H,000H,080H,004H,008H,009H,000H,022H,024H,008H,008H,002H,010H,001H  
DB 080H,013H,0FFH,010H,084H,042H,022H,002H,090H,011H,021H,030H,044H,008H,084H,008H  
DB 008H,000H,080H,004H,008H,009H,002H,004H,020H,008H,008H,002H,088H,001H,080H,02FH  
DB 010H,010H,084H,042H,022H,00CH,08CH,011H,021H,000H,084H,008H,084H,008H,008H,000H  
DB 080H,008H,008H,00AH,002H,004H,021H,008H,008H,004H,04CH,001H,080H,072H,010H,010H

DB 084H,043H,0FEH,030H,087H,012H,021H,001H,003H,008H,084H,008H,008H,000H,080H,010H  
DB 070H,00AH,002H,008H,021H,00FH,0F8H,008H,066H,001H,080H,020H,010H,017H,0FFH,042H  
DB 002H,000H,082H,054H,0A5H,002H,002H,028H,0FCH,00FH,0F8H,000H,080H,020H,020H,009H  
DB 0FEH,010H,01FH,008H,008H,010H,043H,001H,080H,000H,010H,010H,000H,040H,000H,000H  
DB 080H,020H,042H,004H,000H,010H,000H,008H,008H,000H,000H,000H,000H,008H,000H,020H  
DB 000H,000H,000H,020H,002H,001H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,001H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,001H,080H,040H,080H,011H,000H,022H,000H,000H,000H,004H,000H,088H,040H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H  
DB 080H,040H,0C0H,011H,000H,032H,000H,0FFH,0F9H,0FFH,0F8H,0C8H,060H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,041H  
DB 003H,0FFH,0F8H,021H,000H,080H,000H,000H,000H,0AAH,040H,070H,008H,01EH,00EH,000H  
DB 087H,0E1H,0C3H,0F8H,070H,038H,004H,00FH,0F0H,03EH,01FH,0C1H,083H,0F7H,0F0H,011H  
DB 000H,040H,080H,0BFH,0E0H,03FH,0C1H,02AH,080H,088H,018H,022H,011H,001H,084H,002H  
DB 020H,010H,088H,044H,00AH,008H,010H,041H,010H,021H,080H,044H,010H,011H,000H,040H  
DB 0C0H,0A2H,020H,020H,042H,0BEH,0F9H,004H,028H,041H,021H,002H,084H,004H,010H,011H  
DB 004H,082H,00AH,008H,008H,080H,090H,011H,080H,044H,010H,020H,080H,080H,060H,0BFH  
DB 0E0H,03FH,0C0H,0C1H,091H,004H,048H,001H,001H,004H,088H,004H,000H,021H,004H,082H  
DB 00AH,008H,009H,000H,010H,009H,080H,054H,010H,020H,0C1H,000H,038H,0A2H,020H,000H  
DB 000H,0BEH,091H,004H,008H,001H,003H,004H,08FH,085H,0C0H,020H,088H,082H,011H,008H  
DB 011H,000H,010H,009H,080H,064H,010H,010H,082H,07FH,090H,0A2H,021H,0FFH,0F9H,080H  
DB 091H,004H,008H,002H,00EH,008H,088H,046H,020H,040H,070H,082H,011H,00FH,0E1H,000H  
DB 010H,009H,080H,0C7H,0F0H,011H,000H,010H,080H,0BFH,0E1H,000H,012H,09EH,091H,004H  
DB 008H,002H,001H,010H,080H,024H,010H,040H,088H,046H,011H,008H,011H,000H,010H,009H  
DB 083H,044H,010H,00AH,000H,010H,080H,0A2H,020H,03FH,080H,092H,051H,004H,008H,004H  
DB 000H,0A0H,080H,024H,010H,041H,004H,03AH,03FH,088H,009H,000H,010H,009H,080H,044H  
DB 010H,004H,000H,010H,081H,002H,000H,004H,000H,092H,051H,004H,008H,008H,000H,0BFH  
DB 0C0H,024H,010H,041H,004H,002H,020H,088H,009H,000H,010H,009H,080H,044H,010H,00AH  
DB 000H,010H,081H,03FH,0F0H,07FH,0C0H,092H,021H,004H,008H,010H,020H,080H,088H,024H  
DB 010H,081H,004H,082H,020H,088H,008H,080H,090H,011H,080H,044H,010H,011H,000H,020H  
DB 081H,002H,000H,004H,000H,093H,050H,088H,008H,020H,031H,000H,084H,042H,020H,080H  
DB 088H,044H,040H,048H,010H,041H,010H,021H,080H,047H,0F0H,020H,0C0H,042H,082H,002H  
DB 000H,0FFH,0E8H,0A2H,090H,070H,008H,07FH,00EH,000H,083H,081H,0C0H,080H,070H,038H  
DB 040H,04FH,0E0H,03EH,01FH,0C1H,081H,044H,010H,0C0H,038H,081H,002H,0FFH,0F8H,004H  
DB 008H,0C1H,018H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,001H,080H,080H,003H,000H,011H,000H,000H,000H,000H,003H,0F8H,082H  
DB 010H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,001H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H  
DB 080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,081H,0FFH,03FH,0C1H,0E0H,080H  
DB 090H,012H,002H,040H,020H,009H,001H,007H,083H,0F8H,00FH,007H,0F0H,03EH,03FH,0E8H  
DB 009H,001H,040H,081H,040H,050H,017H,0F9H,081H,000H,020H,002H,010H,080H,090H,012H  
DB 004H,040H,030H,019H,081H,008H,042H,004H,010H,084H,008H,041H,002H,008H,009H,001H  
DB 041H,041H,020H,088H,020H,011H,081H,000H,020H,004H,008H,080H,090H,012H,008H,040H  
DB 030H,019H,041H,010H,022H,002H,020H,044H,004H,080H,082H,008H,008H,082H,021H,042H  
DB 011H,008H,020H,021H,081H,000H,020H,008H,000H,080H,090H,012H,010H,040H,028H,029H  
DB 041H,020H,012H,002H,040H,024H,004H,080H,002H,008H,008H,082H,021H,042H,011H,004H  
DB 040H,021H,081H,000H,020H,008H,000H,080H,090H,012H,020H,040H,028H,029H,021H,020H  
DB 012H,002H,040H,024H,004H,040H,002H,008H,008H,082H,022H,022H,00AH,002H,080H,041H  
DB 081H,0FEH,020H,008H,000H,0FFH,090H,012H,060H,040H,024H,049H,011H,020H,012H,004H  
DB 040H,024H,008H,038H,002H,008H,008H,044H,022H,022H,004H,002H,080H,081H,081H,000H  
DB 03FH,088H,07CH,080H,090H,012H,0A0H,040H,024H,049H,011H,020H,013H,0F8H,040H,027H

DB 0F0H,007H,002H,008H,008H,044H,012H,024H,00AH,001H,000H,081H,081H,000H,020H,008H  
 DB 004H,080H,090H,013H,010H,040H,022H,089H,009H,020H,012H,000H,040H,024H,020H,000H  
 DB 082H,008H,008H,044H,014H,014H,011H,001H,001H,001H,081H,000H,020H,008H,004H,080H  
 DB 092H,012H,008H,040H,022H,089H,005H,020H,012H,000H,040H,024H,010H,000H,082H,008H  
 DB 008H,028H,014H,014H,011H,001H,002H,001H,081H,000H,020H,004H,008H,080H,092H,012H  
 DB 008H,040H,022H,089H,005H,010H,022H,000H,023H,064H,010H,080H,082H,008H,008H,028H  
 DB 014H,014H,020H,081H,002H,001H,081H,000H,020H,002H,010H,080H,092H,012H,004H,040H  
 DB 021H,009H,003H,008H,042H,000H,010H,0C4H,008H,041H,002H,004H,010H,010H,008H,008H  
 DB 040H,041H,004H,001H,081H,0FFH,020H,001H,0E0H,080H,091H,0E2H,002H,07FH,021H,009H  
 DB 001H,007H,082H,000H,00FH,064H,004H,03EH,002H,003H,0E0H,010H,008H,008H,080H,021H  
 DB 00FH,0F9H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H  
 DB 080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,000H,080H,000H,001H,000H,00CH,000H,080H,089H  
 DB 001H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,020H  
 DB 000H,040H,03FH,001H,080H,000H,080H,000H,001H,000H,010H,000H,080H,001H,001H,000H  
 DB 000H,000H,000H,000H,000H,000H,001H,000H,000H,000H,000H,000H,000H,000H,010H,000H,040H  
 DB 0C0H,0C1H,080H,000H,080H,000H,001H,000H,010H,000H,080H,001H,001H,000H,000H,000H  
 DB 000H,000H,000H,000H,001H,000H,000H,000H,000H,000H,000H,000H,000H,000H,041H,000H,021H  
 DB 080H,078H,0B8H,01CH,01DH,00EH,03CH,074H,0B8H,089H,005H,02EH,071H,070H,070H,0B8H  
 DB 01DH,02CH,0F3H,0D0H,0A0H,0C2H,018H,030H,07FH,080H,000H,042H,01DH,021H,080H,084H  
 DB 0C4H,022H,023H,011H,010H,08CH,0C4H,089H,009H,031H,089H,088H,088H,0C4H,023H,031H  
 DB 009H,010H,0A0H,0C2H,014H,050H,041H,000H,000H,042H,023H,011H,081H,004H,082H,040H  
 DB 041H,020H,091H,004H,084H,089H,011H,021H,009H,009H,004H,082H,041H,021H,001H,010H  
 DB 091H,025H,022H,090H,082H,001H,0C4H,044H,041H,011H,080H,01CH,082H,040H,041H,020H  
 DB 091H,004H,084H,089H,021H,021H,009H,009H,004H,082H,041H,021H,001H,010H,091H,025H  
 DB 022H,088H,082H,002H,038H,044H,081H,011H,080H,0E4H,082H,040H,041H,03FH,091H,004H  
 DB 084H,089H,061H,021H,009H,009H,004H,082H,041H,020H,0F1H,010H,08AH,028H,0A1H,008H  
 DB 084H,000H,000H,044H,082H,011H,081H,004H,082H,040H,041H,020H,011H,004H,084H,089H  
 DB 091H,021H,009H,009H,004H,082H,041H,020H,009H,010H,08AH,028H,0A2H,085H,008H,000H  
 DB 000H,044H,082H,011H,081H,004H,082H,040H,041H,020H,091H,004H,084H,089H,011H,021H  
 DB 009H,009H,004H,082H,041H,020H,009H,010H,08AH,028H,0A2H,085H,008H,000H,000H,044H  
 DB 082H,021H,081H,00CH,0C4H,022H,023H,011H,010H,08CH,084H,089H,009H,021H,009H,008H  
 DB 088H,0C4H,023H,021H,009H,011H,084H,010H,044H,045H,010H,000H,000H,004H,046H,041H  
 DB 080H,0F4H,0B8H,01CH,01DH,00EH,010H,074H,084H,089H,005H,021H,009H,008H,070H,0B8H  
 DB 01DH,020H,0F1H,0CEH,084H,010H,048H,022H,03FH,080H,000H,042H,03BH,081H,080H,000H  
 DB 000H,000H,000H,000H,000H,004H,000H,008H,000H,000H,000H,000H,000H,080H,001H,000H  
 DB 000H,000H,000H,000H,000H,002H,000H,000H,000H,001H,000H,011H,080H,000H,000H,000H  
 DB 000H,000H,001H,008H,000H,008H,000H,000H,000H,000H,080H,001H,000H,000H,000H,000H  
 DB 000H,000H,000H,002H,000H,000H,000H,000H,0C0H,061H,080H,000H,000H,000H,000H,000H  
 DB 000H,0F0H,000H,030H,000H,000H,000H,000H,000H,080H,001H,000H,000H,000H,000H,000H  
 DB 000H,00CH,000H,000H,000H,000H,03FH,081H,080H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,001H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 002H,000H,000H,001H,080H,000H,010H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,002H,000H  
 DB 000H,001H,080H,044H,03CH,038H,040H,040H,0E0H,020H,048H,000H,000H,000H,000H,050H  
 DB 03CH,03FH,024H,080H,000H,000H,000H,01CH,009H,0E1H,002H,000H,005H,000H,000H,001H  
 DB 080H,044H,052H,044H,080H,0A1H,010H,0F8H,084H,000H,000H,000H,000H,050H,042H,021H  
 DB 024H,080H,000H,000H,000H,022H,00AH,011H,002H,000H,005H,000H,000H,001H,080H,044H

DB 092H,044H,080H,0A1H,010H,020H,084H,000H,000H,000H,000H,048H,042H,021H,024H,080H  
 DB 000H,000H,000H,041H,012H,011H,082H,000H,005H,000H,000H,001H,080H,088H,090H,045H  
 DB 001H,011H,010H,050H,084H,000H,000H,000H,010H,048H,042H,021H,024H,091H,000H,004H  
 DB 080H,041H,013H,001H,042H,078H,008H,080H,000H,001H,083H,0FEH,090H,045H,001H,010H  
 DB 0A0H,051H,002H,000H,001H,0FCH,010H,048H,042H,021H,000H,000H,000H,038H,070H,001H  
 DB 011H,081H,042H,085H,0F8H,0FCH,000H,001H,080H,088H,070H,039H,002H,008H,0C0H,001H  
 DB 002H,000H,000H,000H,010H,048H,042H,021H,000H,000H,000H,0C0H,00CH,002H,012H,061H  
 DB 022H,084H,080H,008H,000H,001H,080H,088H,01CH,002H,070H,001H,040H,001H,002H,000H  
 DB 000H,000H,0FEH,044H,042H,021H,000H,000H,001H,000H,002H,004H,024H,011H,012H,084H  
 DB 060H,030H,000H,001H,080H,088H,012H,002H,088H,002H,022H,001H,002H,000H,000H,000H  
 DB 010H,045H,081H,0A1H,000H,000H,000H,0C0H,00CH,008H,024H,009H,012H,084H,010H,040H  
 DB 000H,001H,083H,0FEH,012H,004H,088H,002H,014H,001H,002H,000H,079H,0FCH,010H,044H  
 DB 042H,021H,000H,000H,000H,038H,070H,008H,022H,009H,00AH,078H,010H,040H,000H,001H  
 DB 081H,010H,092H,004H,088H,002H,008H,001H,002H,000H,000H,000H,010H,044H,042H,021H  
 DB 000H,000H,000H,004H,080H,008H,021H,091H,006H,000H,023H,020H,000H,001H,081H,010H  
 DB 054H,008H,088H,001H,014H,001H,002H,000H,000H,000H,000H,042H,042H,021H,000H,000H  
 DB 000H,000H,000H,000H,040H,061H,002H,0FCH,02CH,0A0H,000H,001H,081H,010H,038H,008H  
 DB 070H,000H,0E2H,000H,084H,000H,000H,000H,000H,042H,042H,021H,000H,011H,008H,000H  
 DB 000H,008H,040H,031H,002H,000H,030H,060H,000H,001H,080H,000H,010H,000H,000H,000H  
 DB 000H,000H,084H,000H,000H,000H,000H,040H,042H,021H,000H,010H,008H,000H,000H,000H  
 DB 004H,010H,000H,000H,040H,010H,000H,001H,080H,000H,000H,000H,000H,000H,000H,000H  
 DB 084H,000H,000H,000H,000H,040H,042H,021H,000H,010H,008H,000H,000H,000H,002H,010H  
 DB 000H,000H,000H,000H,000H,001H,080H,000H,000H,000H,000H,000H,000H,000H,048H,0FFH  
 DB 080H,000H,000H,040H,03CH,03FH,000H,000H,000H,000H,000H,000H,001H,0E0H,000H,000H  
 DB 000H,000H,000H,001H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,001H,080H,004H,000H,000H,000H,000H,000H,000H,040H,000H,040H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H  
 DB 080H,004H,000H,000H,000H,001H,0F0H,000H,0A0H,000H,0E0H,000H,000H,000H,004H,000H  
 DB 000H,001H,00CH,010H,000H,000H,000H,000H,000H,000H,000H,000H,000H,001H,080H,00EH  
 DB 000H,000H,000H,006H,00CH,001H,010H,001H,0F0H,000H,000H,000H,00AH,000H,000H,000H  
 DB 08CH,020H,000H,000H,000H,000H,000H,003H,0FFH,0F0H,000H,001H,080H,00EH,000H,000H  
 DB 000H,009H,0F2H,002H,008H,003H,0F8H,000H,000H,000H,011H,000H,000H,000H,040H,040H  
 DB 000H,000H,000H,000H,000H,003H,0FFH,0F0H,001H,001H,080H,00EH,000H,000H,000H,00AH  
 DB 00AH,004H,004H,007H,0FCH,000H,000H,000H,011H,000H,006H,000H,020H,080H,000H,000H  
 DB 000H,000H,060H,003H,0FFH,0F0H,001H,001H,080H,01FH,000H,000H,000H,014H,005H,008H  
 DB 002H,00FH,0FEH,000H,000H,000H,020H,080H,006H,000H,011H,000H,000H,000H,000H,000H  
 DB 0F0H,043H,0FFH,0F0H,002H,001H,083H,0FFH,0F8H,078H,01EH,014H,005H,010H,001H,01FH  
 DB 0FFH,000H,000H,000H,020H,080H,00FH,000H,00AH,000H,000H,000H,000H,001H,0D8H,040H  
 DB 000H,000H,004H,001H,080H,0FFH,0E0H,084H,03FH,014H,005H,020H,000H,0BFH,0FFH,09FH  
 DB 0E7H,0F8H,040H,040H,00FH,001H,084H,030H,000H,000H,000H,000H,040H,040H,000H,000H  
 DB 00CH,001H,080H,07FH,0C1H,004H,03FH,014H,005H,010H,001H,01FH,0FFH,010H,027H,0F8H  
 DB 040H,040H,01FH,081H,08AH,030H,000H,030H,040H,000H,040H,040H,000H,000H,014H,001H  
 DB 080H,03FH,081H,004H,07FH,014H,005H,008H,002H,00FH,0FEH,010H,027H,0F8H,080H,020H  
 DB 01FH,080H,011H,000H,000H,019H,080H,000H,040H,040H,000H,000H,024H,001H,080H,03FH  
 DB 081H,004H,03FH,00AH,00AH,004H,004H,007H,0FCH,010H,027H,0F8H,080H,020H,03FH,0C0H  
 DB 020H,080H,0FFH,0F9H,0FFH,0F0H,040H,043H,0FFH,0F0H,044H,001H,080H,07FH,0C0H,084H  
 DB 03FH,009H,0F2H,002H,008H,003H,0F8H,010H,027H,0F9H,000H,010H,03FH,0C0H,040H,040H  
 DB 000H,020H,040H,000H,040H,043H,0FFH,0F0H,004H,001H,080H,07BH,0C0H,078H,01EH,006H  
 DB 00CH,001H,010H,001H,0F0H,010H,027H,0F9H,000H,010H,07FH,0E0H,08CH,020H,000H,000H  
 DB 000H,000H,040H,043H,0FFH,0F0H,004H,001H,080H,060H,0C0H,000H,000H,001H,0F0H,000H  
 DB 0A0H,000H,0E0H,01FH,0E7H,0FBH,0FFH,0F8H,07FH,0E1H,00CH,010H,000H,000H,000H,000H  
 DB 040H,043H,0FFH,0F0H,004H,001H,080H,080H,020H,000H,000H,000H,000H,000H,040H,000H  
 DB 040H,000H,000H,000H,000H,000H,000H,002H,000H,008H,000H,000H,000H,000H,040H,0D0H  
 DB 000H,000H,004H,001H,080H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H  
 DB 000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,000H,040H,060H,000H,000H  
 DB 000H,001H,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH  
 DB 0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH,0FFH

END

## ■ RELIABILITY

### ▼ Content of Reliability Test

Environmental Test				
No.	Test Item	Content of Test	Test Condition	Applicable Standard
1	High temperature storage	Endurance test applying the high storage temperature for a long time.	80 °C 200 hrs	----
2	Low temperature storage	Endurance test applying the low storage temperature for a long time.	-30 °C 200 hrs	----
3	High temperature operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70 °C 200 hrs	----
4	Low temperature operation	Endurance test applying the electric stress under low temperature for a long time.	-20 °C 200 hrs	----
5	High temperature / Humidity storage	Endurance test applying the high temperature and high humidity storage for a long time.	50 °C , 90 %RH 96 hrs	MIL-202E-103B JIS-C5023
6	High temperature / Humidity operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	40 °C 90 %RH 96 hrs	MIL-202E-103B JIS-C5023
7	Temperature cycle	Endurance test applying the low and high temperature cycle. $\begin{array}{c} -10^{\circ}\text{C} \quad \rightleftharpoons \quad 25^{\circ}\text{C} \quad \rightleftharpoons \quad 60^{\circ}\text{C} \\ 30\text{min.} \quad \longleftarrow \quad 5\text{min.} \quad \longrightarrow \quad 30\text{min.} \\ \longleftarrow \hspace{10em} \longrightarrow \\ \text{1 cycle} \end{array}$	-10°C / 60°C 10 cycles	----
Mechanical Test				
8	Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz → 1.5mmp-p 22~500Hz → 1.5G Total 0.5hrs	MIL-202E-201A JIS-C5025 JIS-C7022-A-10
9	Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G half sign wave 11 msdc 3 times of each direction	MIL-202E-213B
10	Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115 mbar 40 hrs	MIL-202E-105C
Others				
11	Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V , RS=1.5 kΩ CS=100 pF 1 time	MIL-883B-3015.1

\*\*\* Supply voltage for logic system = 5V. Supply voltage for LCD system = Operating voltage at 25°C.

### ▼ Failure Judgement Criterion

Criterion Item	Test Item No.											Failure Judgment Criterion	
	1	2	3	4	5	6	7	8	9	10	11		
Basic specification													Out of the Basic Specification
Electrical characteristic													Out of the DC and AC Characteristic
Mechanical characteristic													Out of the Mechanical Specification Color change : Out of Limit Apperance Specification
Optical characteristic													Out of the Apperance Standard

## ■ INSPECTION CRITERIA

see :Q/XRD0002-05

## ■ PRECAUTIONS FOR USING LCD MODULES

### ▼ Handling Precautions

- (1) The display panel is made of glass. Do not subject it to a mechanical shock by dropping it or impact.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents :
  - Isopropyl alcohol
  - Ethyl alcohol
- (6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.
  - Water
  - Ketone
  - Aromatic solvents
- (7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.

## ■ USING LCD MODULES

### ▼ Liquid Crystal Display Modules

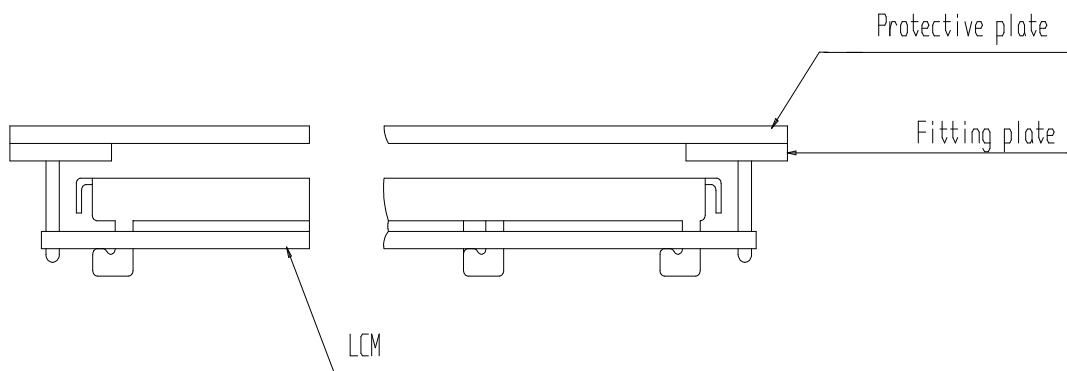
LCD is composed of glass and polarizer. Pay attention to the following items when handling.

- (1) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.
- (2) Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.).
- (3) N-hexane is recommended for cleaning the adhesives used to attach front/rear polarizers and reflectors made of organic substances which will be damaged by chemicals such as acetone, toluene, ethanol and isopropylalcohol.
- (4) When the display surface becomes dusty, wipe gently with absorbent cotton or other soft material like chamois soaked in petroleum benzine. Do not scrub hard to avoid damaging the display surface.
- (5) Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading.
- (6) Avoid contacting oil and fats.
- (7) Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizers. After products are tested at low temperature they must be warmed up in a container before coming in contact with room temperature air.
- (8) Do not put or attach anything on the display area to avoid leaving marks on.
- (9) Do not touch the display with bare hands. This will stain the display area and degrade insulation between terminals (some cosmetics are determined to the polarizers).
- (10) As glass is fragile. It tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring.

### ▼ Installing LCD Modules

The hole in the printed circuit board is used to fix LCM as shown in the picture below. Attend to the following items when installing the LCM.

- (1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.



- (2) When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be  $\pm 0.1$ mm.

### ▼ Precaution for Handling LCD Modules

Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.

- (1) Do not alter, modify or change the shape of the tab on the metal frame.
- (2) Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- (3) Do not damage or modify the pattern writing on the printed circuit board.



- (4) Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
- (5) Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- (6) Do not drop, bend or twist LCM.

### ▼ Electro-Static Discharge Control

Since this module uses a CMOS LSI, the same careful attention should be paid to electrostatic discharge as for an ordinary CMOS IC.

- (1) Make certain that you are grounded when handling LCM.
- (2) Before remove LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential.
- (3) When soldering the terminal of LCM, make certain the AC power source for the soldering iron does not leak.
- (4) When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.
- (5) As far as possible make the electric potential of your work clothes and that of the work bench the ground potential.
- (6) To reduce the generation of static electricity be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended.

### ▼ Precaution for soldering to the LCM

- (1) Observe the following when soldering lead wire, connector cable and etc. to the LCM.
  - Soldering iron temperature :  $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$ .
  - Soldering time : 3-4 sec.
  - Solder : eutectic solder.

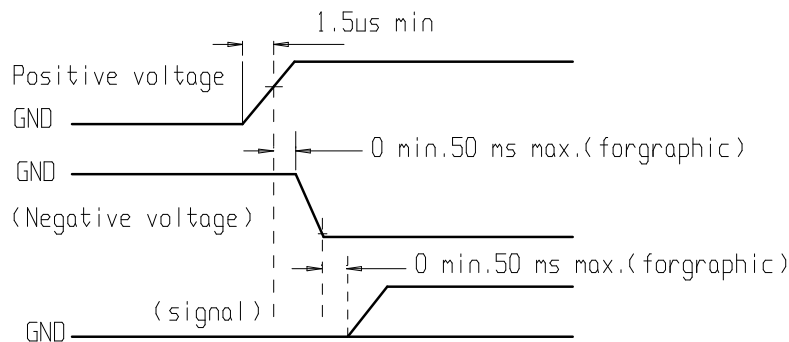
If soldering flux is used, be sure to remove any remaining flux after finishing to soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended that you protect the LCD surface with a cover during soldering to prevent any damage due to flux spatters.

- (2) When soldering the electroluminescent panel and PC board, the panel and board should not be detached more than three times. This maximum number is determined by the temperature and time conditions mentioned above, though there may be some variance depending on the temperature of the soldering iron.
- (3) When remove the electroluminescent panel from the PC board, be sure the solder has completely melted, the soldered pad on the PC board could be damaged.

### ▼ Precautions for Operation

- (1) Viewing angle varies with the change of liquid crystal driving voltage (VO). Adjust VO to show the best contrast.
- (2) Driving the LCD in the voltage above the limit shortens its life.
- (3) Response time is greatly delayed at temperature below the operating temperature range. However, this does not mean the LCD will be out of the order. It will recover when it returns to the specified temperature range.
- (4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then back on.
- (5) Condensation on terminals can cause an electrochemical reaction disrupting the terminal circuit. Therefore, it must be used under the relative condition of  $40^{\circ}\text{C}$  , 50% RH.
- (6) When turning the power on, input each signal after the positive/negative voltage becomes stable.





### ▼ Storage

When storing LCD's as spares for some years, the following precaution are necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the container in which they were shipped.)
- (4) Environmental conditions :
  - Do not leave them for more than 168hrs. at 80°C.
  - Should not be left for more than 48hrs. at -30°C.

### ▼ Safety

- (1) It is recommended to crush damaged or unnecessary LCD's into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- (2) If any liquid out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

### ▼ Limited Warranty

Unless agreed between TPS and customer, TPS will replace or repair any of its LCD modules which are found to be functionally defective when inspected in accordance with TPS LCD acceptance standards (copies available upon request) for a period of one year from date of shipments. Cosmetic/visual defects must be returned to TPS within 90 days of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of TPS limited to repair and/or replacement on the terms set forth above. TPS will not be responsible for any subsequent or consequential events.

### ▼ Return LCM under warranty

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are :

- Broken LCD glass.
- PCB eyelet's damaged or modified.
- PCB conductors damaged.
- Circuit modified in any way, including addition of components.
- PCB tampered with by grinding, engraving or painting varnish.
- soldering to or modifying the bezel in any manner.

Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB eyelet's, conductors and terminals.